

3651 N Highway 89 • Chino Valley, AZ 86323 (928) 636-7080 • www.p-a-g.net

CHEVORLETCOLORADOGMCCANYONGAS ENGINE2" BODY LIFT KITINSTALLATION INSTRUCTIONS2015KIT# 10322

Installation of a Performance Automotive Group body lift kit will change the vehicle's center of gravity and handling characteristics both on- and off-road. You must drive the vehicle safely! Extreme care must be taken to prevent vehicle rollover or loss of control, which could result in serious injury or death. Avoid sudden sharp turns or abrupt maneuvers and always make sure all vehicle occupants have their seat belts fastened.

Before you install this kit, read and understand all instructions, warnings, cautions, and notes in this instruction sheet and in the vehicle owner's manual.

Proper installation of this kit requires knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle. We strongly recommend that a certified mechanic familiar with the installation of similar components install this kit.

DO NOT combine suspension, body, or other lift devices. Use of vehicle with combined lifts may result in unsafe and/or unexpected handling characteristics.

This kit should only be installed on a vehicle that is in good working condition. Before you install the kit, thoroughly inspect the vehicle for corrosion or deformation of the sheet metal around the factory body mounts. If the vehicle is suspected to have been in a collision or misused, do not install this kit. Off-road use of your vehicle with this kit installed may increase the stress applied to the factory body mounts. We do not recommend that any vehicle with a body lift kit installed be involved in any extreme off-road maneuvers such as jumping. Failure to observe this warning may result in serious personal injury and/or severe damage to your vehicle.

₼ WARNING

Many states and municipalities have laws restricting bumper heights and vehicle lifts. Consult state and local laws to determine if the changes you intend to make to the vehicle comply with the law.

The installation of larger tires may reduce the effectiveness of the braking system.

Always wear eye protection when operating power tools.

A WARNING

Before you install this kit, block the vehicle tires to prevent the vehicle from rolling.

₼ WARNING

Accidental deployment of the air bag can result in serious personal injury or death. To avoid accidental deployment during installation of the kit, the Supplemental Restraint System (SRS, or airbag) must remain deactivated. Do not allow anyone near the airbag during installation. Refer to the factory service manual or owner's manual for the recommended procedure to disable the SRS. After you install the kit, reactivate the SRS before driving the vehicle.

NOTE

Performance Automotive Group recommends using the Loctite® supplied in the kit on the threads of all kit nuts and bolts unless specified otherwise in these instructions.

Before Starting Installation

NOTE

Kit parts are prefaced by the word *kit* and appear in **bold** print.

- 1. Carefully read all warnings and instructions completely before beginning.
- **2.** Verify all parts have been received in this kit by checking the parts list at the end of this document.

NOTE

If parts are missing from kit, please be prepared to provide the following information:

- 1. Name of purchase location
- 2. Bar Code on side of box
- 3. Date above bar code
- 4. Date inside box cover
- 5. Inspector # from inside box cover
- **3.** Only install this kit on the vehicle for which it is specified. If anytime during the installation you encounter something different from what is outlined in the instructions, call technical support at (928) 636-7080.
- 4. Special tools needed:
 - **a.** Die grinder or trim tool capable of cutting metal and plastic.
 - b. 1/4" and 7/16" drill bit
 - c. 1/4" center punch
 - d. T15,T45 Torx
- **5.** Park vehicle on a clean, dry, flat, level surface and block tires so vehicle cannot roll in either direction.

Engine Compartment

1. Disconnect both battery cables. Disconnect negative cable first, then positive cable.

Prepare to Install Kit

Measurements

1. Measure and record distance between front bumper and fenders.

Driver Side _____ Passenger Side _____

2. Measure and record distance between rear bumper and bed

Driver Side _____ Passenger Side _____

3. Measure and record distance between cab and bed.

Driver Side _____ Passenger Side _____

Front of Vehicle

- 1. Front Bumper
 - **a.** Remove clips followed by cover from core support then remove upper fascia bolts.



b. Remove 7 bolts from fascia in the inner fender wells with a T15 torx.



c. Remove bolt from each lower fascia comer inside the inner fender wells with a 7mm socket.



- **d.** Pull back inner fender liner to access inner fender fascia bolts
- e. Remove three bolts from fascia with a 7mm socket on back-inside of fender well.



- **f.** Disconnect fog lamp connectors from back of lamps, if equipped.
- **g.** Remove two bolts from front fascia with a 10mm socket.



h. Removed two bolts from lower front fascia brackets and crash bar with 10mm socket.



i. Carefully remove front bumper fascia.

j. Remove four bolts and crash bar from front frame horns using 15mm socket.



k. Remove foam from around front tow hooks.

Engine Compartment

- 1. Air intake
 - **a.** Loosen air box clamp and throttle body clamp under engine cover.
 - **b.** Disconnect PCV tube from psg side of engine intake cover.
 - **c.** Remove 4 bolts from engine intake cover with T15 torx and remove engine intake tube/cover as one assembly.



2. Remove bolt and ground strap from dvr side frame rail.



3. Remove brake lines/harness from left frame rail and two clips.



4. Steering Shaft

Accidental deployment of the air bag can result in serious personal injury or death. To avoid accidental deployment during installation of the lift kit, the Supplemental Restraint System (SRS, or airbag) must remain deactivated. Do not allow anyone near the airbag during installation. Refer to the factory service manual or owner's manual for the recommended procedure to disable the SRS. After kit installation, the SRS must be reactivated before driving the vehicle.

If the following step is not performed, the airbag clockspring could be damaged. Do not turn the steering wheel while the steering shaft is disconnected.

- **a.** Strap steering wheel to prevent accidental movement.
- **b.** Mark upper steering shaft in relation to rack and pinion as shown.
- **c.** Remove bolt using 11mm socket and disconnect steering mid shaft as shown below:



Underside of Vehicle

1. Remove clip and harness from left frame rail.



- 2. Parking brake cable
 - **a.** Using tape measure, record length of threads.

b. Loosen with 10mm wrench and pliers.



c. Remove front cable from left frame body mount.



Rear of Vehicle

- 1. Rear bumper
 - **a.** Remove black wiring harness from junction on inside of DVR side rear frame.



b. Remove trailer light harness from bumper.



c. Remove four bolts and bumper from frame rails.



Install Kit

Cab

- 1. Prepare to lift cab from frame
 - **a.** Loosen, but DO NOT REMOVE, cab mounting bolts on Dvr side.



b. Remove bolt (and nut for core support) and lower bushing from each cab mount on Psg side.



Use extreme caution when lifting body from frame. To prevent serious personal injury, ensure the lifting device is securely placed. Keep your hands out from between the body and frame.

Continually check hoses, wires, lines, etc. to be sure that everything is flexing properly and not binding, or damage to the vehicle could result. Be especially careful of the a/c hoses at the fire wall, the belt pulley, and at the core support. Ensure brake lines stretch while lifting. Bending the lines to gain ample slack may be necessary. Be extremely careful not to kink the lines.

2. Right side of cab

Position a hydraulic floor jack and wood block(s) under right side of cab (under the body seam).
Slowly lift cab just enough to install a *kit* block on top of factory upper bushing.



A WARNING

The *kit* **blocks** must be installed <u>in addition to</u> the factory upper and lower bushings. Installing the *kit* **blocks** without the factory upper and lower bushings could result in damage to the vehicle or serious personal injury.

b. Install *kit* **blocks(3x2)** onto upper bushings on each cab mount.



- c. Lower cab onto kit blocks.
- **d.** Install four *kit* **bolts** (M14-2.0 x 150mm) into cab mounts and *kit* **blocks**. DO NOT TIGHTEN.



- e. Repeat previous sub-steps for Dvr side of cab.
- f. Remove each *kit* bolt, one at a time, and apply a small amount of *kit* Loctite® onto threads. Install *kit* bolt, OEM washer and lower bushing into *kit* block and cab. TIGHTEN *kit* bolts to 100 ft. lbs.



Bed

1. Prepare to lift bed from frame

a. Loosen, but DO NOT REMOVE, bed mounting bolts on Dvr side.



b. Remove bed mounting bolts on Psg side.



c. Slowly lift bed just enough to install *kit* mini blocks (2x2) on top of each frame mount.

NOTE

The number of *kit* **blocks** used will vary depending on the length of the bed.

- **d.** Lower left side of bed and install *kit* **bolt** (M12-1.75 x 80) and *kit* **washer** (thick) at each bed mount. DO NOT TIGHTEN.
- e. Repeat above sub-steps for Dvr side of bed.
- f. Remove each kit bolt, one at a time, and apply a small amount of kit Loctite® onto threads. Install kit bolt and kit washer (thick) into kit block and bed. TIGHTEN kit bolts to 55 ft. lbs.

Rear of Vehicle

- 1. Rear bumper
 - **a.** Release plastic fascia clips from corner of bumper by gently using a pry bar to loosen bumper cover.



b. Remove six T45 torx bolts from each bumper bracket and remove bumper bracket from shell.



c. Remove four u-nuts from OE Bumper bracket and reinstall u-nuts onto *kit* **bumper brackets**.



d. Position two *kit* **brackets** (bumper, rear) onto bumper and reinstall six OE bolts.



- e. Tighten all *kit* **bumper bracket** bolts at this time; be-sure both bumper brackets are square to frame rails.
- **f.** Reinstall bumper cover clips into bumper shell at each corner.

g. Install *kit* bracket (rear, center) above the factory hitch with cut out facing down. Secure kit bracket using two kit bolts (3/8 x 1"), four *kit* washers (3/8" USS) and two *kit* nuts (3/8") to factory hitch.



Kit **Bolts** (3/8 x 1"), *Kit* **Washers** (3/8" USS), *Kit* **Nuts** (3/8")

h. Install bumper onto frame rails with two O.E. bolts at each corner. Snug, but DO NOT TIGHTEN.



- i. Align bumper to previous measurements and TIGHTEN all bumper hardware.
- j. Connect bumper wiring harness onto crossmember.
- **k.** Connect trailer light harness onto bumper.

Underside of Vehicle

1. Crush blocks

NOTE

The number of *kit* **blocks** (crush) used will vary depending on the length of the bed.

a. Remove pads from two frame rails.



b. Install *kit* **block** (crush) onto each pad location of frame with *kit* **bolt** (5/16"- 3/4"self-tapping) and *kit* **washers** (5/16").



- 2. Parking brake cable
 - a. Install *kit* bracket (parking brake) onto first left cab mount with *kit* bolt (3/8x1"), two *kit* washers (3/8" USS) and *kit* nut (3/8). Mark hole with center punch and drill 3/8" hole as shown below:



b. Install *kit* **bolt** (3/8x1"), two *kit* **washers** (3/8" USS) and *kit* **nut** (3/8) into drilled hole and *kit* **bracket**.



- **c.** Route parking brake cable through *kit* **bracket** (parking brake) and connect front and rear brake cables with junction.
- **d.** Reassemble rear cable with 10mm wrench and pliers to previous measurements.



e. Reinstall ground strap onto front frame with OEM bolt.



Engine Compartment

1. Steering Shaft

Accidental deployment of the air bag can result in serious personal injury or death. To avoid accidental deployment during installation of the lift kit, the Supplemental Restraint System (SRS, or airbag) must remain deactivated. Do not allow anyone near the airbag during installation. Refer to the factory service manual or owner's manual for the recommended procedure to disable the SRS. After kit installation, the SRS must be reactivated before driving the vehicle.

If the following step is not performed, the airbag clockspring could be damaged. Do not turn the steering wheel while the steering shaft is disconnected.

- **a.** line up marks upper steering shaft in relation to rack and pinion as shown.
- b. Place a few drops of kit Loctite® on threads of bolts for both following steps.
- c. Install kit steering extension on upper steering shaft with kit bolt (3/8" x 1 3/4"), two kit washers (3/8" SAE), and kit nut (3/8" nylock). Do not tighten.
- **d.** Install kit **steering extension** into lower steering shaft with bolt and nut. Tighten bolt to 45 lb-ft. :



2. Air Intake Box

NOTE: If the vehicle has an after-market intake hose, this step may be dismissed.

a. Carefully Mark, Cut & Remove small section of factory air intake cover as shown:

NOTE: Doing so will allow the factory air intake cover hose and housing to properly reinstall onto air box and throttle body without kinking the air intake hose.



Air-Intake Box Cut and Installed

b. Reinstall engine intake tube/cover as one assembly on to throttle body along with 4 bolts onto engine intake cover with T15 torx. Tighten both hose clamps on the air box & throttle body



c. Reconnect PCV tube onto psg side of engine intake cover.

Front of Vehicle

- 1. Pull slack into lines for transmission cooler to make sure they have adequate clearance everywhere needed.
- 2. Front Tow Hooks
 - **a.** Remove each front tow hook and flip them 180deg, Reinstall them with the factory hardware going from the outside in.



- 3. Front bumper
 - a. Install both *kit* **bumper brackets** (front Dvr & Psg) onto frame horns with two *OEM* **bolts** and two *kit* **bolts** (M10x25mm flat-head). Align and TIGHTEN hardware.



 b. Install bumper onto both *kit* bumper brackets (front Dvr & Psg) with four *kit* bolts (7/16"), eight *kit* washers (7/16") and four *kit* nuts (7/16"). Align and TIGHTEN hardware.



c. Remove original clips from each side of lower crash bar.



d. Using original holes in lower crash bar as a guide, drill one 1/4" hole on each side of crash bar for new location of lower bumper fascia tabs



e. Remove two original fascia mounting brackets and transfer clips into both *kit* **brackets** (fascia).



f. Install both *kit* **brackets** (fascia) onto lower bumper fascia using four OEM screws.



g. Carefully **Mark**, **Cut & Remove** a small section of the front bumper fascia were the tow hooks come through the bumper as shown below:

NOTE: This step will allow the bumper to move up 2" properly with out interfering with the lower frame horns



- **h.** Reinstall front bumper fascia back onto vehicle by engaging the clips located on the lower inside corners of the head lamps.
- i. Reconnect fog-light wiring harnesses.
- **j.** Reinstall two bolts onto front fascia with a 10mm socket.



k. Install two *kit* **bolts** (1/4"), four **washers** (1/4") and two **nuts** (1/4") lower crash bar and lower *kit* **front fascia brackets**.



- I. Pull back inner fender liner to access inner fender fascia bolt holes.
- m. Reinstall three bolts into fascia with a 7mm socket on back-inside of each fender well near head lamps.



n. Reinstall bolts onto each lower fascia corner inside the inner fender wells with a 7mm socket.



o. Reinstall 7 bolts into fender liner/fascia on the inside of the inner fender wells with a T15 torx.



p. Reinstall upper fascia bolts followed by cover and clips.



Engine Compartment

- **1.** Connect both battery cables. Connect positive cable first, then negative cable.
- 2. Install airbag fuse and fuse block cover.

Miscellaneous

- **1.** Apply *kit* **label** (warning) onto dashboard in plain sight of all vehicle occupants.
- 2. Check all fasteners to ensure they are tight.
- **3.** Ensure all wires, hoses, cables, etc. are properly connected and there is ample slack.
- 4. Adjust headlights.

Dynamic Vehicle Check

 Check steering in both directions to ensure that there is no bind. Check operation of clutch, brake system, and parking brake. Check operation of transmission and transfer case. Ensure there is full engagement in all gears and 4WD ranges. Check battery connections and electrical component operations. Test-drive vehicle. Accessories

A WARNING

Re-torque all fasteners after 500 miles and after off road use. All body lift components should be visually inspected and fasteners re-torqued during routine vehicle servicing.

Performance Automotive Group does not recommend any particular wheel and tire combinations for use with its body lifts and cannot assume responsibility for the customer's choice of wheels and tires. Refer to your owner's manual for recommended tire sizes and warnings related to the use of oversized tires. Larger wheel and tire combinations increase stress and wear on steering and suspension components, which leads to increased maintenance and higher risk for component failure. Larger wheel and tire combinations also alter speedometer calibration, braking effectiveness, center of gravity, and handling characteristics. Consult an experienced local off road shop to find what wheel and tire combinations work best with your vehicle.

NOTE

All warranty information, instruction sheets, and other documents regarding the installation of this product must be retained by the <u>vehicle owner</u>. Information contained in the instructions and on the warranty card will be required for any warranty claims. The vehicle owner needs to understand the modifications made to the vehicle and how they affect vehicle handling and performance. Failure to provide the customer with this information can result in damage to the vehicle and severe personal injury.

Kit# 6549 Gap Guards



KIT PARTS LIST

Qty. Description

- 8 Block
- 8 Block (mini)
- 4 Block (crush)
- 1 **Bracket** (frame, front, dvr) 1
 - Bracket (frame, front, psg)
- 2 Bracket (bumper, front, lower)
- 1 **Bracket** (bumper, rear, dvr)
- 1 Bracket (bumper, rear, psg) 1
 - Bracket (bumper, rear, center)
- 1 Label (logo) 1

8

2

4 4

- Label (warning) 1
 - Loctite® (6ml bottle)

1 BP10322 (Bolt pack)

- Bolt (M12-1.75 x 80)
- 8 Bolt (M14-2.0 x 150)
- 1 **Bracket** (parking brake)
- 8 Washer (Thick)
- 1 Extension (steering)
- **Bolt** (3/8" x 1 3/4") 1
- 1 Nut (3/8" Nylock)
- 2 Washer (3/8" SAE)

1 HP10322 (Hardware pack)

- Bolt (1/4" x 1")
- **Bolt** (5/16" x 3/4" self-tapping)
- Bolt (3/8" x 1")
- **Bolt** (7/16" x 1 1/4") 4
- 2 **Bolt** (M10 x 25mm flat head)
- 2 Nut (1/4" Nylock)
- 4 Nut (3/8" Nylock)
- 4 Nut (7/16" Nylock)
- 4 Washer (1/4" SAE)
- 4 Washer (5/16" USS)
- 8 Washer (3/8" USS)
- 8 Washer (7/16" SAE)