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1994-2002 DODGE RAM 1500/2500/3500 REAR BUMPER BRACKETS FOR 2" AND 3" BODY LIFT INSTALLATION INSTRUCTIONS #60023

⚠WARNING

Read and understand all instructions, warnings, cautions, and notes in this sheet and in your owner's manual before you begin the installation of this body lift kit.

⚠NOTE

Performance Accessories recommends using the Loctite® supplied in the kit, on all hardware unless noted in the instructions.

1. Read all warnings and instructions completely and carefully before you begin. Check the kit for proper contents (refer to the parts list and the pictures). If at anytime during the installation you encounter something different from what is outlined in the instructions, call technical support at (520) 636-0979.
2. Park the vehicle on a clean, dry, level surface. Block tires so the vehicle cannot roll in either direction.
4. Measure gap between body and the rear bumper.
3. Remove six bolts, two rear bumper brackets, and the rear bumper from the frame.
5. Remove rear bumper brackets from the rear bumper.
6. Install *kit* rear bumper brackets on the rear bumper with the stock hardware. Install outer support straps on the *kit* bracket studs on with four *kit* 1/2" washers and *kit* 1/2" nylock nuts.

7. Install rear bumper on the frame with six *kit* 7/16" x 1" bolts, twelve *kit* 7/16" washers, and six *kit* 7/16" nylock nuts. Do not tighten.

8. Adjust height of rear bumper to obtain original measurements and tighten fasteners to 55 lb-ft.

Kit

2 Rear bumper brackets
1 **Hardware Pack HP60023**

Bolts

6 7/16" x 1 1/2" bolt

Nuts

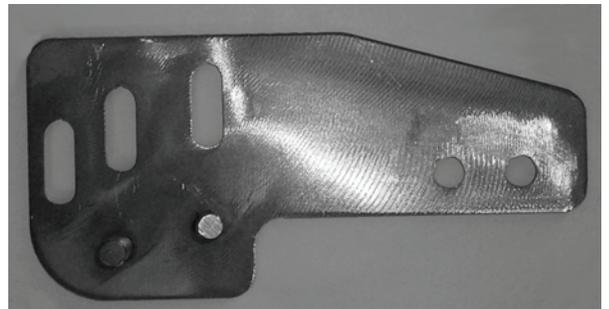
4 1/2" nylock nuts

6 7/16" nylock nuts

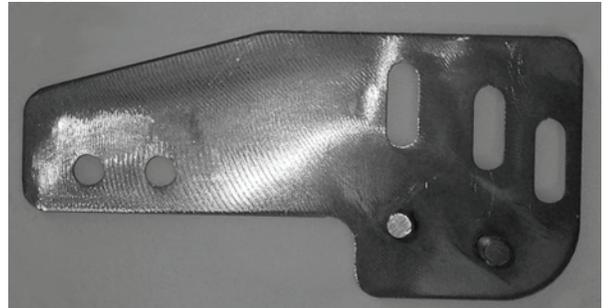
Washers

12 7/16" USS washers

4 1/2" USS washers



Left bumper bracket



Right bumper bracket