



INSTALLATION INSTRUCTIONS **SB2400-3 & SB2400-4** **REAR STEEL BLOCKS**

Rev. # 9-04



Hardware Parts List:

SB2397-3, SB2400-4

- 2- Steel Blocks.
- 2- Ring Shims
- 4- 1/2"x3"x10" U-Bolts.
- 8- 1/2" Nuts and Washers.

INSTALLING 3" & 4" BLOCKS

Place the ring shim on top of the leaf spring. Place block flat on spring, aligning leaf spring pin with hole in bottom of the block. Lower axle down onto the block. Be sure pin is aligned. Install u-bolts and tighten. Trim u-bolts to length.



4" blocks are tapered to correct pinion angle. Install on top of the leaf spring with the thin end forward.

Remove the tall inner bump stops and keep the flat stops above leaf springs.



Factory rear shocks can be used or changed to DJM shock #2100.

Check u-bolts for torque every few months.

