

ROUGH COUNTRY

SUSPENSION SYSTEMS®

921107610

Chevrolet Silverado 1500 2007-18 EXO Bumper

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go. If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning the design, function, and correct use of our products.

▲ NOTICE Rough Country LED lights are for off-road use only.

If factory equipped, winch bumper may interfere with parking, proximity and external cruise control sensors.

KIT CONTENTS:

- 1-XMOD Front Bumper
- 2- 2" Flush Mount LED Cubes
- 1- Dual Row 20" LED
- 2- Frame Brackets
- 2-D-rings
- 2-Large Frame Washers

HARDWARE INCLUDED:

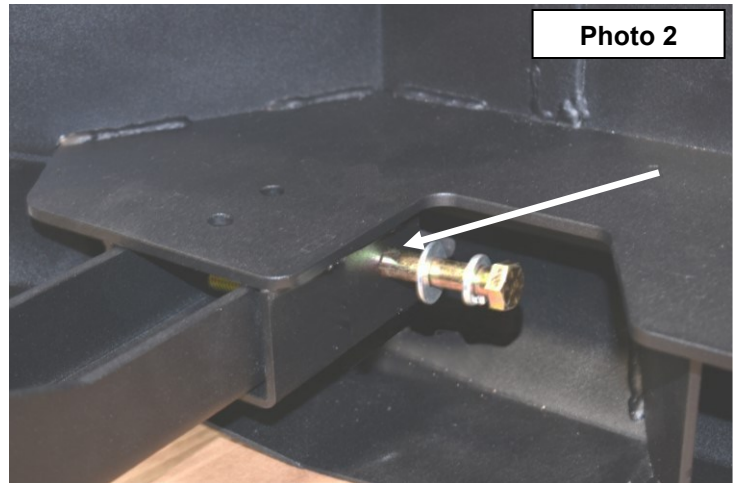
- 2-1/2" x 4 1/2" Bolts
- 18-1/2" Flat Washers
- 10-1/2" Lock Washers
- 8-1/2" x 1 1/2" Bolts
- 4-1/2" x 3 1/2" Bolts
- 4-1/2" Lock Nuts
- 4-12mm x 35mm Bolts
- 4-12mm Flat Washers
- 4-12mm Lock Nuts

TOOLS NEEDED:

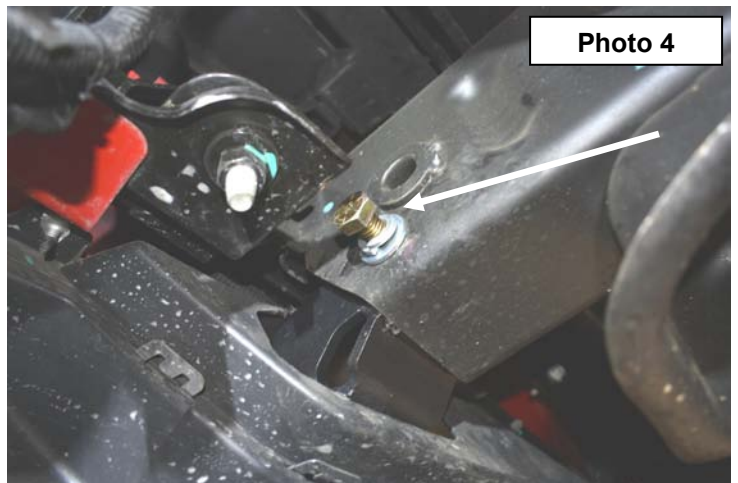
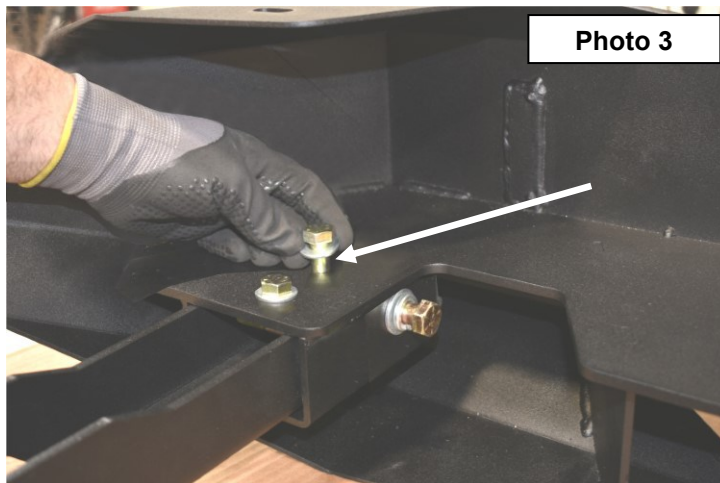
- Pry Tool/Flat Head Screwdriver
- 15mm Socket/Wrench
- 16mm Socket/Wench
- 18mm Socket/Wrench
- 19mm Socket/Wrench

INSTALLATION INSTRUCTIONS

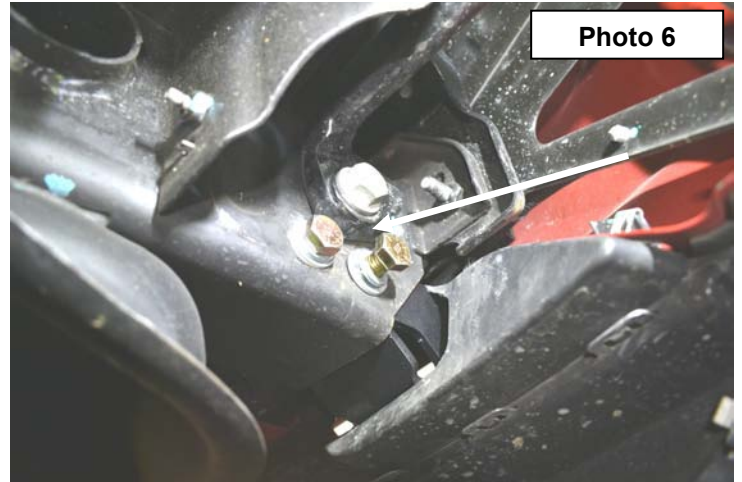
1. Place the vehicle in park and remove the factory tow hooks from the frame using a 18mm socket.
2. Locate the supplied frame bracket and install in the bumper with the supplied 1/2" x 4 1/2" bolts, washers and lock nuts. Do not fully tighten at this time. **See Photo 1 & 2.**



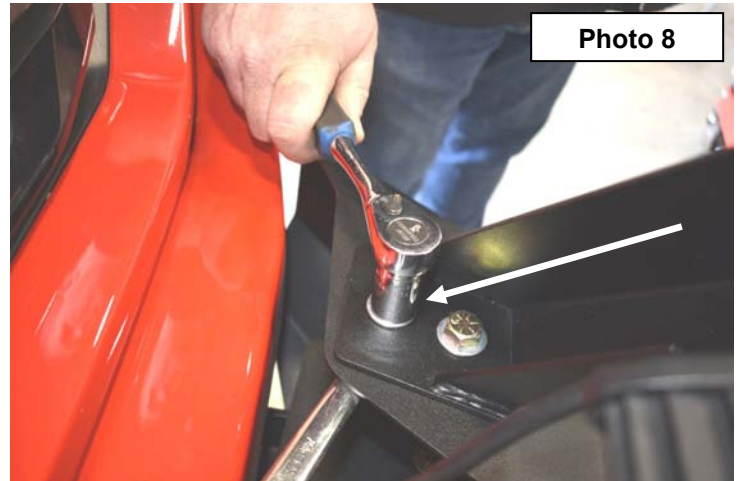
3. Install the supplied 1/2" x 3 1/2" bolts in the frame bracket as shown with the flat washers and lock nuts. **See Photo 3.**
4. Position the new bumper and brackets in the frame and install the supplied 1/2" x 1 1/2" bolt, flat washers and lock washers in the outside of the frame as shown in **Photo 4.**



5. Locate the supplied washer, 1/2" x 1 1/2" bolts, lock washers and large flat washer and install as shown in **Photo 5**.
6. Install the 1/2" x 1 1/2" bolts, flat washers and lock washers on the outside of the frame as shown in **Photo 6**.



7. Install the light bar in the mount with instructions included in light bar kit. **See Photo 7.**
8. Install the light bar mount on the bumper with the supplied 12mm x 35mm bolts, flat washers and lock nuts. **See Photo 8.**
9. Position the bumper and tighten the 1/2" hardware with a 3/4" wrench and the 12mm hardware with a 18mm wrench.



10. Install the supplied d-rings.
11. Install the flush mount lights and winch per instructions included in corresponding kits.



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