



02-10 GM 2500HD KICKER BAR KIT

Thank you for choosing Rough Country for all of your suspension needs.

Rough Country recommends a certified technician installs this system. In addition to these instructions, professional knowledge of disassemble/reassembly procedures as well as post installation checks must be known. Attempts to install this system without this knowledge and expertise may jeopardize the integrity and/or operating safety of the vehicle.

Please read all the instructions before beginning the installation. Be sure you have all the needed parts and understand where they go. If anything is missing, do not proceed with the installation, call Rough Country to obtain needed items.

Notice to Dealer and Vehicle Owner

Any vehicle equipped with any Rough country product must have the "Warning to Driver" decal installed on the sun visor or dash. The decal is to act as a constant reminder for whoever is operating the vehicle of its unique handling characteristics. **INSTALLING DEALER**—It is your responsibility to install the warning decal and to forward these installation instructions on too the vehicle owner for review and to be kept in the vehicle for its service life.

Kit Contents:

Kicker Bars (2)
Kicker Bar Brackets (2)
Poly Bag (1)
2-1/2" X 1 1/2 Bolts
2-1/2"Nuts
2-1/2" x 3 1/2" Bolts
2-3/8" Self Tapping Bolts
8-1/2" Washers
4-Bushings
2-Sleeves
2-9/16" X 3 1/2" Bolt
2-9/16" Nut
4-9/16" Washer

Tools Needed:

3/4" Socket / Wrench
9/16" Socket

Torque Specs

Size	Grade 5	Grade 8
1/2"	65 ft/lbs	90 ft/lbs

INSTALLATION INSTRUCTIONS

1. Locate the new kicker bars. Install the poly bushings and 9/16" X 2 1/2" sleeves.
2. Install the kicker bar brackets on the rear of the Rough Country cross member using the supplied 1/2" x 1" 1/2.
3. Install the kicker bar in the bracket using the supplied 9/16" x 3 1/2" hardware and using a 13/16" wrench.
4. Swing the kicker bars up to the rear transmission support as shown in **Photo 1** . Due to different options on the vehicle, there are tow sets of holes in the kicker bar mounting plate. Only one set of holes with be used. Install using the bracket as a guide, mark and drill with a 11/32" drill bit. **See Photo 2**. Secure with supplied 3/8" self tapping bolts. Do not over tighten the bolts.



KIT COMPONENTS



POST INSTALLATION INSTRUCTIONS

1. All kit components must be retightened at 500 miles and then every three thousand miles after installation. Periodically check hardware for tightness.
2. Install "Warning to Driver" decal on sun visor.

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SUSPENSION SYSTEMS