

ROUGH COUNTRY

SUSPENSION SYSTEMS

Bolt-On/Rugged Fender Flares **Chevy Silverado (99-07)** FIT-FF745

Please read instructions entirely before installing this product.

Hardware Included	QTY
EXTRUSION	25ft
ALCOHOL TOWELETTE	4

Hardware Included	QTY
FASTENERS	24
SCREWS	24

Bolt Kit Included	QTY
ALLEN KEY BOLT	42
NUT	42

Ensure that both left and right hand Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares come in contact with the vehicle. NOTE: Before fitting Fender Flares remove any moldings, strips or existing flares from the wheel arch. If there is a body side molding, mark where the molding is to be cut, alternatively the Fender Flare can be cut to go around the molding. Be sure to allow enough room for the extrusion.

***PRIOR TO ANY PAINTING & INSTALLATION, PRODUCT SHOULD BE THOROUGHLY INSPECTED FOR ALL COMPONENTS LISTED ABOVE. PRODUCT SHOULD ALSO BE TEST FITTED PRIOR TO ANY PAINTING & INSTALLATION. PLEASE CONTACT ROUGH COUNTRY FOR ANY FITMENT QUESTIONS AND OR MISSING COMPONENTS.**

***For Rugged look flares begin installation at STEP 2.**

PAINTING INSTRUCTIONS – If Fender Flares are being painted; do not install edge extrusion until painting is complete. Prior to painting, clean all surfaces to be painted using clean water and a mild detergent, do not use lacquer thinner or any solvent based products. Wipe completely dry. Best results will be achieved by wiping the areas to be painted with a tack rag just prior to painting. Most automotive paints can be applied directly to the Fender Flares, however some may require a primer (check paint manufacturer specifications). Good adhesion will be achieved without sanding. Select a paint (and primer if necessary) that is suitable for rigid plastics PMMA (Acrylic). If using a paint system that requires baking, do not expose the product to temperatures above 70°C (158°F). Do not fit the extrusion or any of the hardware to the Fender Flares until the paint is completely dry.



STEP 1: Attach supplied bolts and nuts to each Fender Flare using a 3/16" Allen key and a 10.0mm socket. (wrench/socket and Allen key not supplied) Ensure inside of Fender Flares where the rubber seal is attached is clean, using the alcohol wipes provided. Wipe away any residue with a dry clean cloth.



STEP 2: Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Attach rubber seal along all areas the Fender Flare will make contact with the vehicle body.

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STEP 3: Pulling at right angles to the extrusion, remove the liner from the extrusion in small portions and apply thumb pressure to ensure that it adheres to the Fender Flares.



STEP 4: Trim any unnecessary extrusion and discard.



STEP 5: Clean the body areas where the Fender Flares will make contact with a clean cloth.



STEP 6: Install the supplied screw plugs into the existing holes in wheel arch as show.

ROUGH COUNTRY

SUSPENSION SYSTEMS

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STEP 7: Place the Fender Flare onto the vehicle and fit into the correct position following the contours of the body. Locate the mounting slots in the part over the installed screw plugs. Install screws through the screw plugs as shown. Repeat installation method for other side. Double check the front Fender Flares to make sure all screws are tight securely fastened.

ROUGH COUNTRY

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REAR FENDER FLARE INSTALLATION



STEP 8: Attach supplied bolts and nuts to each Fender Flare using a 3/16" Allen key and a 10.0mm. (wrench/socket and Allen key not supplied) Ensure inside of Fender Flares where the rubber seal is attached is clean, using the alcohol wipes provided. Wipe away any residue with a dry clean cloth.



STEP 9: Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Attach rubber seal along all areas the Fender Flare will make contact with the vehicle body.



STEP 10: Pulling at right angles to the extrusion, remove the liner from the extrusion in small portions and apply thumb pressure to ensure that it adheres to the Fender Flares.



STEP 11: Trim any unnecessary extrusion and discard.

ROUGH COUNTRY

SUSPENSION SYSTEMS

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STEP 12: Clean the body areas where the Fender Flares will make contact with a clean cloth.

For GMC models equipped with factory bodyside moldings, note the molded line on the inside edge of the Fender Flare corresponding to the body side molding. Trim the fender flare to this line prior to installing, this is only necessary for GMC Yukon XL models.

STEP 13: Install the supplied screw plugs into the existing holes in wheel arch as show.



STEP 14: Place the Fender Flare onto the vehicle and fit into the correct position following the contours of the body. Locate the mounting slots in the part over the installed screw plugs. Install screws through the screw plugs as shown. Repeat installation method for other side. Double check the rear Fender Flares to make sure all screws are tight securely fastened.

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