

### 2014 Chevy/GMC 1500

### 2015 CHEVY /GMC 2500-3500

RCC1489CC, RCC1498CC, RCC1495CC-6, RCC14104CC-6,  
RCC1595QC-6

#### Bolt Kit (Included in step box):

- 12) M8-1.25 x 25mm Hex Bolts
- 6) M8-1.25 Hex Nuts
- 18) Fender Washers
- 2) M8-1.25 Clips

#### Tools Needed:

- Screwdriver
- 3/8" Ratchet
- 13mm wrench
- 13mm socket wrench
- Torque wrench



**Step 1.** Locate the driver's side step. This can be accomplished by laying both steps below the driver's side of the vehicle. Once you have them in place, you will see that the driver's side step will have each entry step located toward the forward half of each door opening. NOTE: For bed step models, entry steps are the longer steps.

**Step 2.** With the correct step placed on each side of the vehicle, take note of where the brackets are located. Look under the vehicle and locate the factory supplied mounting positions. NOTE: Some vehicles require the use of supplied clips and nuts.

**Step 3.** If the vehicle requires use of clips, install those now. This requires the removal of a plastic body plug. Use a screwdriver to remove each plug, and install the clips as shown in figure 1.

**Step 4.** Align the steps with the mounting holes. Beginning at the front, use (1) M8-1.25 bolt and (1) fender washer for each mounting location and thread the bolts into the mounting holes. NOTE: Some vehicles require the use of an additional nut and washer for the lower portion of the mounting bracket as shown in figure 2. Nuts and washers are supplied.

**Step 5.** After final positioning, begin at the front of the vehicle and tighten the lower bolt on each bracket to 15 - 20 ft./lb. of torque. Continue this until all of the lower bolts have been tightened. Continue by tightening all of the upper mounting bolts.

**Step 6:** Repeat steps 1 - 5 on the passenger's side. This concludes the installation.



Figure 1



Figure 2

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