

ROUGH COUNTRY

SUSPENSION SYSTEMS®

2002-08 Dodge Ram 1500 Quad Cab Drop Steps

Thank you for choosing Rough Country.

Please read instructions before beginning installation. Check the kit hardware against the parts list. Be sure you have all needed parts and know where they go. Also, please review the tools needed list and make sure you have all of the needed tools.

Kit Hardware:

- (6) Step Brackets
- (4) Step Kicker Brackets
- (6) 8mm Lock Washers
- (6) 12mm Lock Washers
- (12) 8mm Flat Washers
- (8) 10mm Large Flat Washers
- (6) 12mm Flat Washers
- (4) 10mm Flat Washers
- (6) 8mm Lock Nuts
- (8) 10mm Lock Nuts
- (6) 8mm x 30mm Bolts
- (4) 10mm x 30mm Bolts
- (6) 12mm x 120mm Bolts
- (6) 8mm Flag Bolts
- (4) 10mm Flag Bolts
- (4) 8mm Plastic Retainer

Tools Needed:

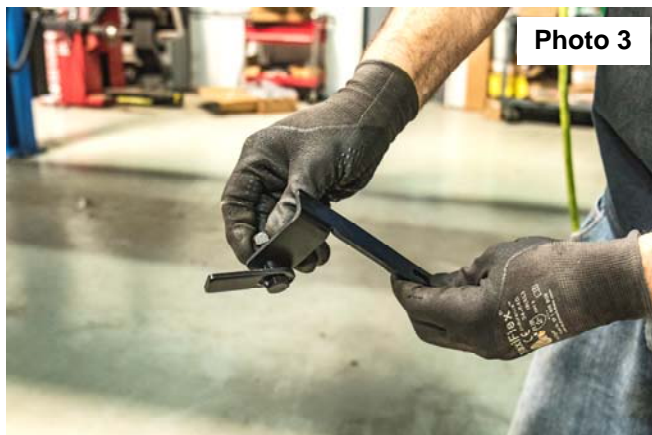
- 13mm Socket
- 17mm Socket
- 17mm Wrench
- 18mm Socket
- Ratchet
- Torque Wrench

Installation Instructions

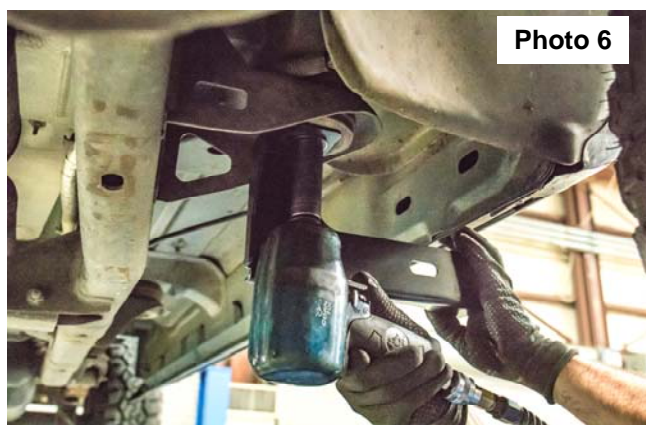
1. Using an 18mm socket, remove the factory body mount bolt. **See Photo 1.**
2. Install the supplied 12mm x 120mm bolt and 12mm flat washer into the bracket and then into the factory body mount. **Do Not Tighten. See Photo 2.**



3. Install the 10mm Flag Bolt, 10mm lock nut, and the smaller 10mm flat washer loosely into the step kicker mounting bracket. **See Photo 3.**
4. Place the flag nut into the rocker panel. **See Photo 4.**



5. Attach the kicker brackets to the step mounting brackets using the supplied 10mm hardware. **Do Not Tighten. See Photo 5.**
6. Using an 18mm socket, tighten the body mount bolt and torque to 65ft/lb. **See Photo 6.**



7. Tighten the kicker bracket to the rocker panel using a 17mm and torque to 37ft/lb. **See Photo 7.**
8. Tighten the kicker bracket to the step bracket using a 17mm socket and wrench and torque to 37ft/lb. **See Photo 8.**



9. Using the supplied 8mm x 30mm bolt/8mm nut plate (use the 8mm plastic retainers to hold the bolt/nut plate) and hardware, attach the step to the mounting brackets. **Do Not Tighten. See Photo 9.**
10. Position the step and tighten all hardware. Torque all fasteners according to the chart below. **See Photo 10.**
11. Repeat process for the opposite side of the vehicle.



Torque Specs

Thread Size	Wrench Size	Torque Spec
6mm	10mm	8 ft/lb
8mm	13mm	18 ft/lb
10mm	17mm	37 ft/lb
12mm	18mm	65 ft/lb

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