

# ROUGH COUNTRY

## SUSPENSION SYSTEMS®

### 1999-06 Chevy/GMC All Models Drop Steps

#### Thank you for choosing Rough Country.

Please read instructions before beginning installation. Check the kit hardware against the parts list. Be sure you have all needed parts and know where they go. Also, please review the tools needed list and make sure you have all of the needed tools.

#### Kit Hardware:

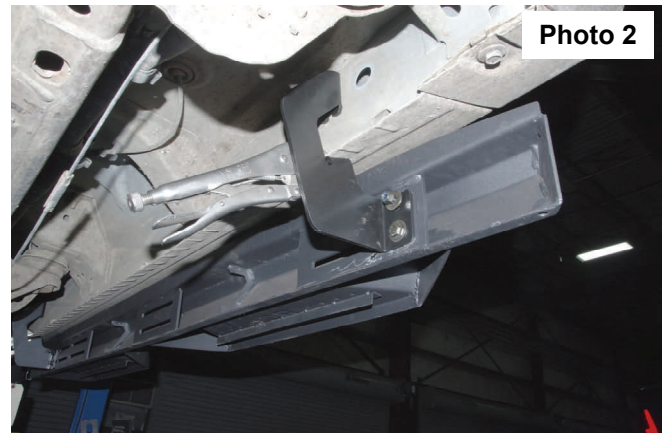
- (5) Step Brackets
- (1) Pass Frt Upper Bracket
- (1) Pass Frt Lower Bracket
- (18) 8mm Lock Washers
- (24) 8mm Flat Washers
- (1) 8mm x 3mm Flat Washers
- (7) 8mm Nylock Nuts
- (11) 8mm x 25mm Bolts
- (6) 8mm x 30mm Bolts
- (1) 8mm x 40mm Bolt
- (11) 8mm Clip Nuts
- (6) 8mm Plastic Retainers
- (1) 8mm x 50mm Bolt Plate
- (6) 8mm x 30mm Bolt/8mm Nut Plate

#### Tools Needed:

- 3/8" Drill
- Drill Motor
- 13mm Socket
- 13mm wrench
- Ratchet
- Torque Wrench
- Clamping Pliers

#### Installation Instructions

1. Start on the Driver's side.
2. Using the supplied 8mm x 30mm Bolt/8mm Nut Plate (use the plastic retainers to hold the Bolt/Nut Plate) and 8mm hardware, attach the step to the front and rear mounting brackets. **Do Not Tighten. See Photo 1.**
3. Position step and using clamping pliers, clamp the brackets to the pinch weld on the body. **See Photo 2.**
4. Attach the center bracket to the step using the supplied 8mm x 30mm Bolt/8mm Nut Plate and 8mm hardware.
5. On the center bracket, using the bracket as a guide, mark the pinch weld and drill using a 3/8" drill.
6. Attach to the pinch weld using the supplied 8mm x 25mm bolt and hardware and 8mm clip nut.
7. Install the supplied 8mm clip nut in the rocker and attach the bracket using the supplied 8mm x 25mm bolt and hardware.
8. Release one clamp and repeat the drill process.
9. Release the final clamp and repeat again.
10. Check step alignment and tighten all hardware. Torque to specs in chart on page 2.
11. Repeat process on the Passenger side of the vehicle. **See page 2 for Pass side front bracket instructions.**



### Passenger Front Bracket Installation

1. Attach the upper bracket (**Photo 3**) to the rocker using the supplied 8mm clip nut and 8mm x 25mm bolt and hardware. **Do Not Tighten.**
2. Attach the upper (**Photo 4**) and lower brackets, together through the pinch weld, using the 8mm x 50mm bolt plate, the 8mm x 3mm(The thick) washer and hardware. **Do Not Tighten until all brackets are installed.**



**Passenger Front Upper Bracket**



**Passenger Front Lower Bracket**

### Torque Specs

Thread Size	Wrench Size	Torque Spec
6mm	10mm	8 ft/lb
8mm	13mm	18 ft/lb
10mm	17mm	37 ft/lb
12mm	18mm	65 ft/lb

By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable , State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.

