

# T-REX

## GRILLES



## TORCH MAIN GRILLE

MAIN GRILLE - #6319511 / #6319511-BR

## 2018 TOYOTA TACOMA

### PARTS INCLUDED

(1) Torch Grille - Main  
w/ (2) 6" ZROADZ LED Lights Bar

Black  
- Part #6319511

All Black w/ Black Studs  
- Part #6319511-BR

### HARDWARE INCLUDED

- (8) - Fender Washers  
(Stainless Steel - Black Coated)
- (18) - 10-32 Nylon Lock Nuts
- (6) - #10 Flat Washers
- (1) - Logo Backing Plate
- (4) - #10-32 x 5/8" Button Head
- (4) - #10 x 3/8" Black Spacer
- (1) - Power Cable

### TOOLS REQUIRED

- Drill
- 1/8" Drill Bit
- Screwdriver set (Phillips)
- Needle Nose Pliers
- Socket Set
- Ratchet Tool
- 1/2" Plastic Spatula

### GRILLE REMOVAL & GRILLE INSTALLATION GUIDE

#### START HERE

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment and assist with technical questions. All other inquires can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

\* APPLICATION MODELS VARY. WE RECOMMEND TO VERIFY FITMENT BEFORE BEGINNING INSTALLATION PROCESS.  
\* IMAGES FEATURED IN THE INSTRUCTION DOCUMENTS MAY NOT ALWAYS EXACTLY MATCH YOUR GRILL.

#### STEP 1 FRONT BUMPER REMOVAL

1) Turn off engine and chalk tires with stop block. Open Hood.

#### PRO TIP:

Before you begin, use "3M Painters Tape" to apply a protective guard around the work areas. Attend to the fender and bumper valance. This will help protect the paint and finish of your vehicle.



FIG 1

#### STEP 2

2) With the hood open, near the main head lamps, identify and remove (2) plastic push pins. (Fig 2)

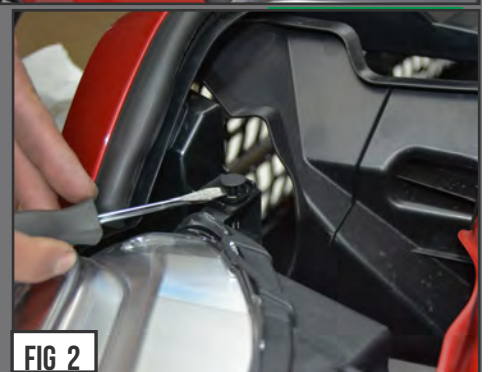


FIG 2

# TORCH MAIN GRILLE

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### GRILLE REMOVAL - CONTINUED



FIG 3

#### STEP 3

3) Identify and remove (2) 10mm bolts. (Fig 2)

Disconnect negative battery terminal and TSS sensor (fig.4)

SEE FIGURE 4



FIG 4



FIG 5

#### STEP 6

SEE FIGURE 5

6) Using both hands firmly grasp the grille and with a firm tug on both sides will release clips at bottom of grill. The Grille should now be free to pull away from truck.

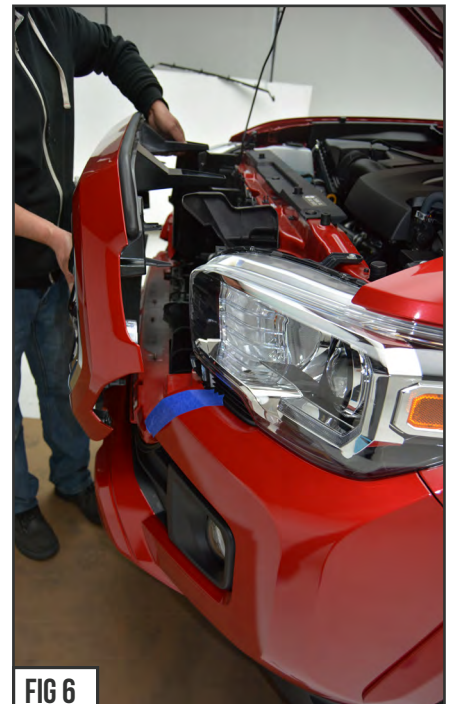


FIG 6

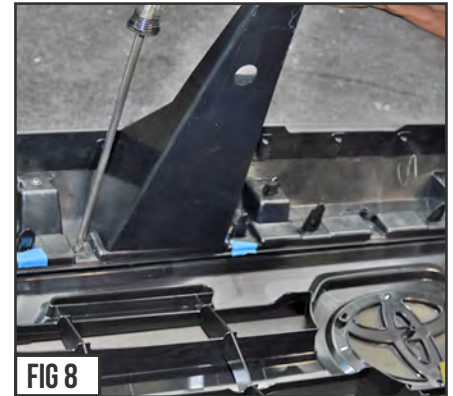
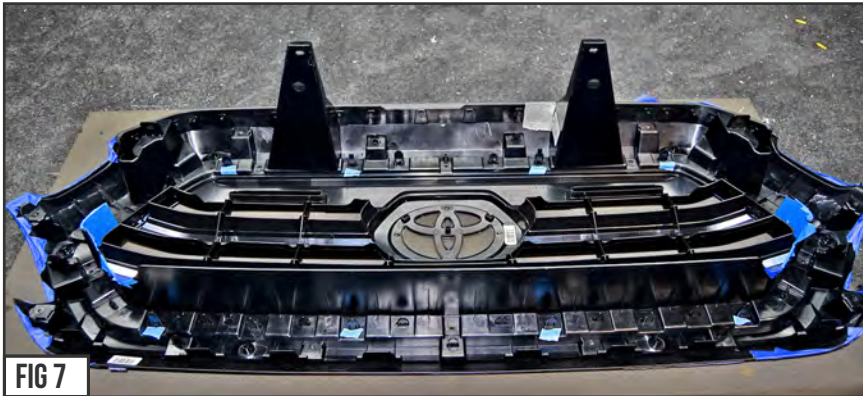
### GRILLE SHELL REMOVAL PROCESS CONTINUED

# TORCH MAIN GRILLE

## GRILLE DISASSEMBLY - START

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### STEP 7

### SEE FIGURE 7

7) Flip the grille assembly over and place on a flat cushioned surface or foam pad to begin disassembly.

### STEP 8

### SEE FIGURE 8

8) Use Phillips head screwdriver to remove (9) #8 screws located around the grille assembly perimeter that secures the inner shell to outer shell.

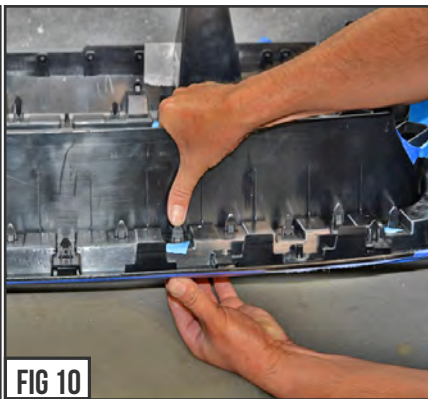


FIG 9

FIG 10

FIG 11

### STEP 9

### SEE FIGURES 9 - 11

9) At this point you to remove the inner shell liner that holds and secures the main factory grille in the grille assembly.

## INNER GRILLE SHELL LIP REMOVED



FIG 12



FIG 13



FIG 14

### STEP 10

### SEE FIGURE 9

10) Using a pair of broad nose pliers and press the grille locking tabs so that you will release the inner shell lip guard.

### STEPS 11

### SEE FIGURES 10

11) You may need to manually press the tabs to completely free the inner shell.

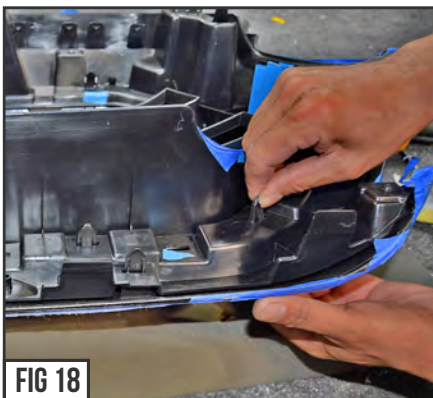
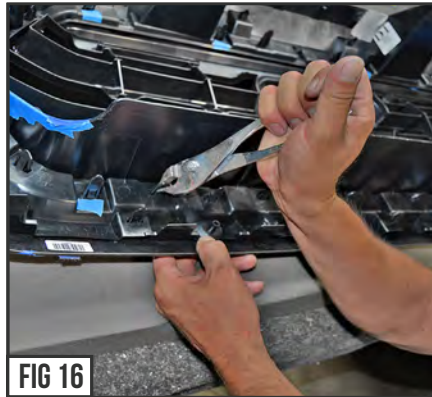
## GRILLE SHELL DISASSEMBLY PROCESS CONTINUED

# TORCH MAIN GRILLE

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### GRILLE DISASSEMBLY - CONTINUED



#### STEP 12

SEE FIGURES 15-20

12) At this point you will need to remove the main factory grille from the complete grille assembly. Using the same technique as before, pinch the tabs and manually press them through the pre-arranged hole.

### MAIN GRILLE REMOVAL & SEPARATION

#### STEP 13

SEE FIGURE 21 - 24

13) The Main grille should now be free from the grille assembly and can be pulled forward and set aside.



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### LOGO TSS ASSEMBLY - START



1. Remove TSS sensor module and harness from factory grille.  
Note the TOP side orientation of the sensor.



2. Install factory TSS sensor to mounting plate. Use supplied (4) #10 screws, washers and lock nuts. Torque to 30 in-lbs.



3. Install supplied 4 spacers as shown

# TORCH MAIN GRILLE

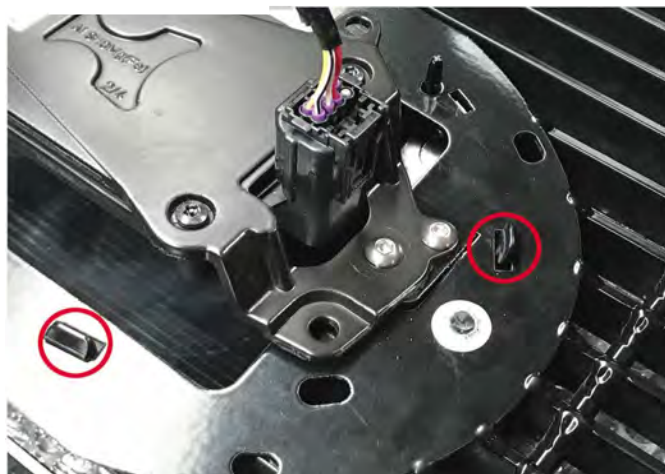
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### LOGO TSS ASSEMBLY - CONTINUE



4. Install complete assembly to mounting studs with spacers in place. Use (4) #10 lock nuts and Torque to 30 in- lbs. Note orientation of TOP side of module. Connect harness to module, press harness cable mounts into position as shown.



5. Install OEM. front logo as shown. Do not force logo into the logo mounting plate. Insert the lower tabs First, then the upper tabs .

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### GRILLE ASSEMBLY- START



FIG 24



FIG 25

#### STEP 14 MAIN GRILLE - INSTALLATION

SEE FIGURE 24

15) Take your new T-REX Replacement Grille Insert and place, face down, on the soft cushioned foam pad.

#### STEP 15

SEE FIGURES 24 - 25

16) Take your grille shell assembly and place over and down on the T-REX Replacement Grille so that the grille's threaded mounting studs will align and insert into their designated holes.



FIG 26



FIG 27



FIG 28

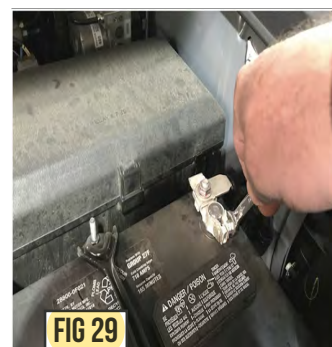


FIG 29

#### STEPS 16 & 17

SEE FIGURES 26-29

16) The T-REX Replacement Grille is now ready to be secured and fastened to factory grille shell assembly. Using an 8MM Nut driver, socket, or wrench and the provided (10)16-32 Nylon Lock Nuts, tighten and secure the grille insert to the factory grille assembly.

17) Secure the grille by first inserting a screw into the top middle tab bracket and tighten down loosely. Inspect and align all gaps between grille and grille shell.

### GRILLE INSTALL- START

#### STEPS 18 - 20

- 18) Re-install the grille assembly in the reverse order that it was removed from the vehicle.
- 19) At this point you want to look over your work and examine the gap alignments around all edges and in between the new T-REX Grille and the vehicle components and body lines. Carefully close the hood for a complete visual inspection. If adjustment is needed, you can loosen the hardware mounts and shift side to side or up & down to achieve proper look.
- 20) Check over your work for hardware tightness and visual inspection.
- 21) **Reconnect negative battery terminal after finish the whole grille installation.**



### GRILLE INSTALL- COMPLETE



## T-REX GRILLES PRODUCT WARRANTY

### T-REX GRILLES PRODUCT WARRANTY

T-REX Truck Products warrants its grille products to be free from defects in material and workmanship for the lifetime of the grille. T-REX Truck Products warrants the finish of its grille products for a 3 year period beginning at the time of sale to the end user. These warranties are limited warranties and do not cover abuse, modification or improper installation nor do they cover finish failure caused by caustic cleaning agents, road salts or other chemicals. T-REX Truck Products reserves the right to repair or replace a defective product at its sole discretion. Any T-REX product must be returned to T-REX for warranty consideration and must be returned at the customer's expense. In the event that the product is deemed to be defective, the repaired or replaced item will be returned via a surface shipping method to the customer at T-REX Truck Products expense. No provision is made for any labor, rental car or other costs incurred by the failure of its products.

## LED LIGHTING EQUIPMENT INSTALLATION / DISCLAIMER

### WARNING

**PLEASE CONSULT YOUR LOCAL AUTOMOTIVE ELECTRICAL PROFESSIONAL FOR INSTALLATION SERVICES AND ADVICE.** T-REX IS ONLY EQUIPPED TO PROVIDE BASIC TECHNICAL ASSISTANCE DUE TO THE DIVERSITY OF VEHICLES, VEHICLE OPTIONS & MODIFICATIONS AND LIGHTING CONFIGURATION OPTIONS AVAILABLE. T-REX Truck Products cannot be held liable due to improper component installation and / or faulty wiring.

### GENERAL GUIDELINES

LED Lights & LED Light Bars operate at relatively high currents and should only be installed by qualified personnel with experience in switched / relayed high draw DC Circuits.

- Light Bars are designed for use only with standard 12v DC power systems
- Light Bars are for OFF-ROAD USE ONLY. Check your local laws & regulations regarding vehicle mounted lights.
- Some Light Bars are equipped with waterproof connectors while others are simply pig-tailed
- Red Wires = POSITIVE | Black Wires = NEGATIVE
- ALWAYS install your lights on a fused circuit. Basic fusing guidelines: maximum 5A for every 10" of LED Light Bar.

### GENERAL USE, INSTALL AND ADJUSTMENT TIPS

NOTE 1: T-REX Torch Series Grilles (with LED Light Bars installed), and LED Light Bars themselves are for OFF-ROAD USE ONLY.

NOTE 2: Light Bars in Torch Series Grilles are installed flush with the grille from the factory. This may or may not be the ideal angle for each light depending on the configuration of your vehicle and its options and/or modifications. To adjust the angle of your light bars simply loosen the mounting hardware on either side of each Light Bar, rotate the Light Bar to adjust the angle, then tighten the hardware once the desired angle is achieved (please be careful not to over-tighten the mounting hardware or scratch the protective powder-coat finish). It is best to adjust the angle with the vehicle on level ground with the lights facing a wall, garage door or other solid barrier at a distance of approximately 25-30 feet.

NOTE 3: Please consult a qualified automotive electrical professional for light bar wiring installation.

NOTE 4: An optional universal wiring harness (part# 639HAR1) is also available that includes high-heat & oil/fuel resistant wires, waterproof connector, 12v relay, 12v rocker switch, inline fuse holder. Our universal wiring harness significantly expedites the installation process but is not a vehicles specific "Plug & Play" product and does not eliminate the need for a professional installation.

Please contact your local T-REX dealer for more information or visit [www.trexillet.com](http://www.trexillet.com).

## GRILLE CARE INFORMATION

### GRILLE CARE INFORMATION

T-REX grilles are finest in the industry but do require normal care. Wash regularly as you would when caring for your vehicles. Never use dish soap.

### POLISHED FINISH

T-REX polished grilles should be waxed at the same time that you wax the vehicle and can be cleaned with soap and water. A polished finish can be cared for in the same fashion that would care for your vehicles factory chrome. Never leave wet water spots as that may leave a blemish.

### MATTE BLACK FINISH

Paint warranty applies to defects in material and / or workmanship, it does not cover the matte finish surface appearance.

To enjoy the matte appearance for many years to come, please follow these owner care and maintenance tips.

Get a no-shine matte car wash soap that uses no fillers, no silicone, and won't strip your matte paint of its layer of protection.

Do not use wax, detail spray, armorall®, or any products made for normal paint. Use only products specifically developed for matte finish paint. Do not use products that are even mildly abrasive, such as polishes, glazes, or rubbing compounds. Do not use mechanical cleaners or polishers. Do not use terrycloth, cloth, or paper towels. Do not rub the finish vigorously, this will burnish the paint finish, causing a permanent shiny spot. Shiny spots cannot be removed.

Do not use commercial car wash facilities or their shine enhancement products. Most car wash brushes, large mechanized "towels," and shine enhancement products can damage matte paint.

Remove foreign substances such as insect remains, tar, and road debris using a soft applicator and a mild solvent; saturate and soak area before cleaning—rub lightly.

Hand-wash with a soft wash mitt and mild cleaning product safe for matte paint. Use microfiber cleaning cloths with alcohol-based window cleaner for basic surface clean-up.

### GLOSS BLACK FINISH

T-REX Grilles with Gloss Black Powder Coated Finish may be washed regularly as you would when caring for your vehicles finish using soap and water. T-REX grilles should be waxed at the same time that you wax the vehicle. As a general rule, anything you use to clean your vehicles painted surfaces can be used to clean and maintain your T-REX grille. A Gloss powder Coated Finish can be cared for in the same fashion that you would care for your vehicles factory paint job. Never leave wet water spots as that may leave a blemish.