



# INSTALLATION GUIDE

**PART NUMBER: 5467**  
**FRONT ANTI-SWAY BAR**  
**TOYOTA TACOMA 2WD/4WD | 2005-2021**

FITS OEM HEIGHT AND WORKS WITH ALL BELLTECH LIFT KITS

**\*\* DOES NOT FIT TRD PRO MODELS - FITMENT NOT GUARANTEED WITH OTHER BRANDS\*\***

300 W. PONTIAC WAY. CLOVIS, CA 93612  
PHONE: 800-445-3767 | EMAIL: [INFO@BELLTECH.COM](mailto:INFO@BELLTECH.COM)

# THANK YOU

Thank you for choosing our high quality Belltech product. We have spent a great deal of time developing our line of products so that you will receive maximum performance with minimal difficulty during installation. Soon your vehicle will be on the road looking and feeling much improved.

**Please take a moment to read all instructions and warnings prior to installation of your new Belltech product and before operating your vehicle. If you have any questions or concerns regarding any step in the installation process, please do not hesitate to call or email our customer support specialists who are trained to help you through any portion of this process.**

## Before You Begin:

**It is of the utmost importance that you confirm all of the components listed on the parts list is in the kit. You can find this list located on the last page(s) of your instructions. Do not begin installation if any part is missing. Instead, please call our Belltech customer service specialists.**

### Belltech Customer Support:

Phone: 1-800-445-3767

Email: [info@belltech.com](mailto:info@belltech.com)

## Safety Information:

**Warning:** Do not work under a vehicle supported only by a jack. Place support stands securely under the vehicle in the manufacturer's specified locations unless otherwise instructed.

Proper use of safety equipment and eye/face/hand protection is absolutely necessary when performing any of the following instructions.

We strive for an exceptional experience for all our valued customers. If for any reason you need assistance with your Belltech products, please do not return the product to the store you purchased from, but rather call our dedicated customer service experts, from 7am to 5pm PST.

We recommend that a qualified mechanic, at a properly equipped facility, perform this installation.

It is very helpful to have an assistant available during installation.

## Before Driving Your Vehicle:

It is important to double check all brake hoses, cables, and other components to be sure there is no interference. You must also check for wheel/tire to chassis/body interference. If any issues are found, review your installation instructions to be sure no steps were missed and any problems are corrected.

Make sure your vehicle is aligned immediately following installation.

Check all hardware and re-torque at intervals for the first 10, 100, and 1000 miles.

Some of Belltech's products are designed to improve your vehicle's off-road performance. Leveling/lifting your vehicle may result in an altered center of gravity. It is crucial to use extreme care when operating your vehicle to prevent rollover and/or loss of control.

Any changes in your vehicle's suspension may result in transformed handleability. Please test-drive your vehicle in a remote location so you can become accustomed to the revised driving characteristics.

Perform headlight check and adjustment.

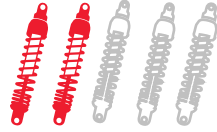
Failure to drive any modified vehicle in a safe manner may result in harm or death.

Never operate your modified vehicle under the influence of drugs, alcohol, or lack of adequate sleep.

Always wear your seatbelt.



**DIFFICULTY:**



**INSTALLATION TIME:** 1-2 Hours

## RECOMMENDED TOOLS:

- Properly rated floor jack
- Support stands
- Wheel chocks
- Metric socket wrench set
- Metric wrench set

## SPECIALTY TOOLS:

- Torque wrench up to 100 ft lbs.

# JACKING, SUPPORTING, AND PREPARING THE VEHICLE

1. Park your vehicle on a smooth, level, concrete or seasoned asphalt surface.
2. Block the rear wheels of the vehicle using wheel chocks. Make sure the vehicle's transmission is in "PARK" (automatic) or 1st gear (manual).
3. Activate the parking brake.
4. Break loose, but do not spin the wheel lug nuts to ease in removal when the wheels are in the air.
5. Lift the front of the vehicle off the ground using a properly rated floor jack. Lift the vehicle so the front tires are approximately 6-8 inches off the ground.
6. Place support stands rated for the vehicles weight. The stands should be positioned in the factory specified locations (Refer to owners manual). Prior to lowering the vehicle onto stands, make sure the support stands will contact the chassis. It is very important that the vehicle is properly supported to prevent any harm to ones self or to the vehicle.
7. Lower the vehicle slowly onto the stands.
8. Remove the front wheels.



## Technician reminder:

Never work under a vehicle supported only by a jack. It is necessary to place support stands securely under the vehicle in the manufacturer's specified locations unless otherwise instructed.

## OEM SWAY BAR REMOVAL

9. Remove the skid plate by removing the four 12mm bolts



10. Using a 17mm wrench, remove the end links from the spindles. If the ball joint turns with the nut, use a 6mm hex key to hold the stud.



11. Remove the four pivot bushing bracket bolts with a 14mm socket.



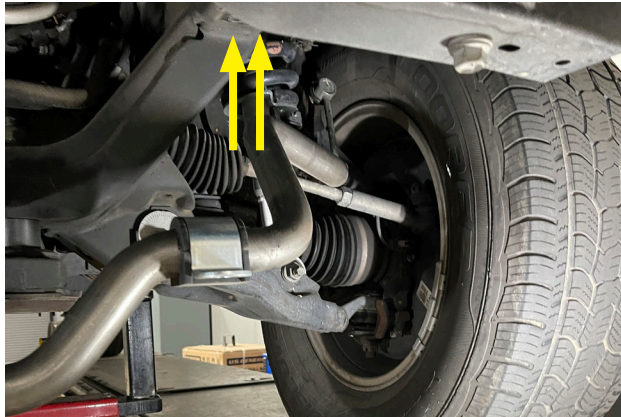
12. Remove the sway bar assembly from the vehicle by guiding it over the sub frame arms and out the side.

## BELLTECH SWAY BAR INSTALLATION

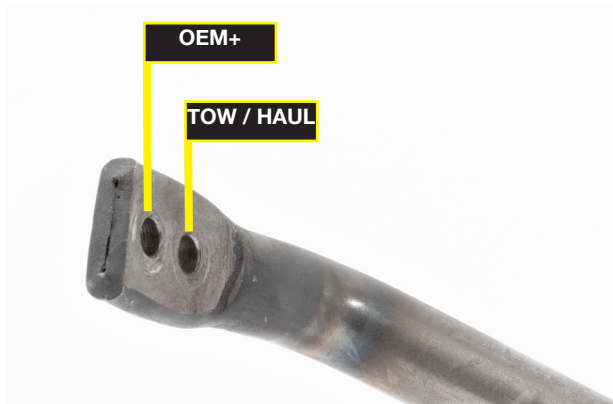
13. If using the OEM end links, transfer them from the original sway bar to use on the new Belltech sway bar later.
14. Using the supplied grease pack, thoroughly lubricate the inside of the new polyurethane pivot bushings.
15. Attach the bushings on both sides of the Belltech sway bar, close to the first set of bends. Once located, rotate the bushings slightly to evenly spread the lubricant.



16. Mount the sway bar in reverse of the removal, from one side, guide the sway bar over the sub frame arms.
17. Place the new brackets over the pivot bushings and mount the sway bar with the four 14mm bolts to the chassis. Torque to 37 ft lbs.



18. Please choose a sway bar setting for your vehicle: OEM+ or TOW/HAUL (OEM+ is softer and TOW/HAUL is firmer).



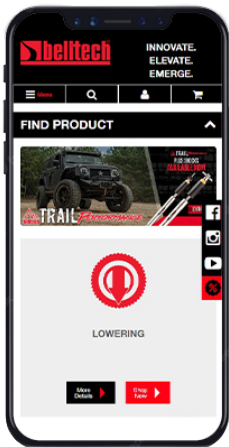
19. Connect the end links to the sway bar and spindles. Torque the 17mm nuts on both ends of the end links to 52 ft lbs.
20. Place the skid plate on the vehicle and torque the four 12mm bolts to 22 ft lbs.

# FINALIZING THE INSTALLATION

21. Re-install the wheels and tighten the lug nuts.
22. Lift the vehicle and remove the support stands.
23. Carefully lower the vehicle onto the flat ground.
24. Torque the lug nuts to 83 ft lbs.
25. Check that all components and fasteners have been properly installed and torqued.
26. Re-read and perform all tasks in the “Before Driving Your Vehicle” section of page 1 of your instructions.

## THANK YOU FOR CHOOSING BELLTECH.

You are now a part of the Belltech family and we are eager to catch a glimpse of your newly modified vehicle. Give us a shout out and let us know how much you love our product. Don't forget, we offer other Belltech related merchandise for you and your vehicle on our website [www.belltech.com](http://www.belltech.com)



belltechsuspension



Belltech Suspension



@belltechsuspension

If you have any questions, concerns, or warranty related issues regarding your Belltech product, please call or email our experienced customer service specialists.

### Belltech Customer Support:

Phone: 1-800-445-3767

Email: [info@belltech.com](mailto:info@belltech.com)

# KIT CONTENTS



5467		
Part number	Description	Qty
5467-300	FRONT ANTI SWAY BAR	1
5467-777	HARDWARE KIT	1

Hardware Kit 5467-777		
Part number	Description	Qty
55000-10	WHITE GREASE PACK	1
114037-95	PIVOT BUSHING BRACKET	2
113110	PIVOT BUSHING 1-3/8"	2