

ROUGH COUNTRY

SUSPENSION SYSTEMS®

Chevrolet 2019-23 1500 Bed Rack

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

Kit Contents:

Bed Rack Mounts x4
 Bed Rack Corners x4
 Bed Rack Side Rail End Caps x4
 End Caps x4
 Front Stake Pocket Mount x2
 Pass. Rear Stake Pocket Mount x1
 Dr. Rear Stake Pocket Mount x1
 18 1/2" Bed Rack Rail x4
 48 11/16" Bed Rack Rail x2
 55 1/2" Cross Bar x2
 T-Slot Cover x295"
 Hardware Bag x1

Tools Needed:

5mm Allen Wrench
 3/4" socket or Wrench
 Knife or Box Cutter

Hardware Included:

8mm x 20mm Button Head Bolts x36
 8mm x 16mm Button Head Bolts x8
 8mm Lock Washers x44
 8mm Hammer Nuts x36
 5/16" Nutserts x8
 Panel Plug x16
 1/2" x 1" Bolt x4
 1/2" Flat Washer x4



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

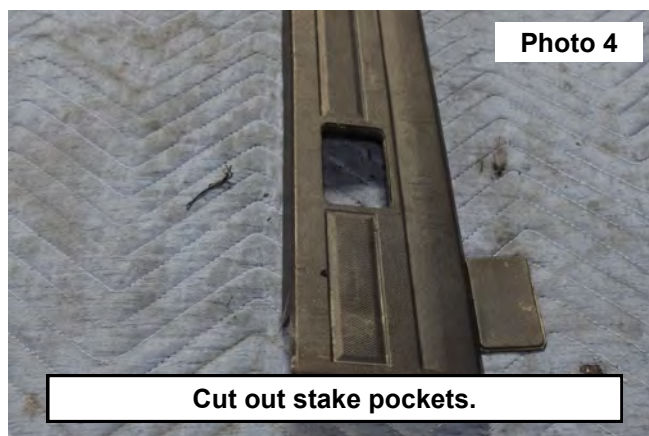
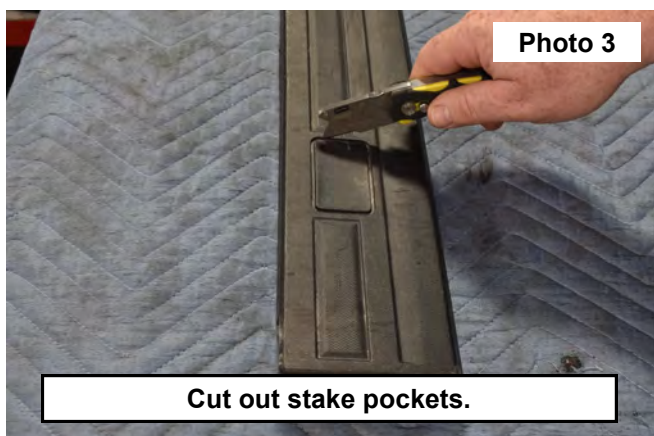


INSTALLATION INSTRUCTIONS

1. Remove plastic bed trim by releasing the clips on under side of bed rail. Use screwdriver to release the clips on the outside. **See Photo 1 and Photo 2.**



2. With bed trim removed, cut out the stake pocket caps. **See Photo 3 and Photo 4.**



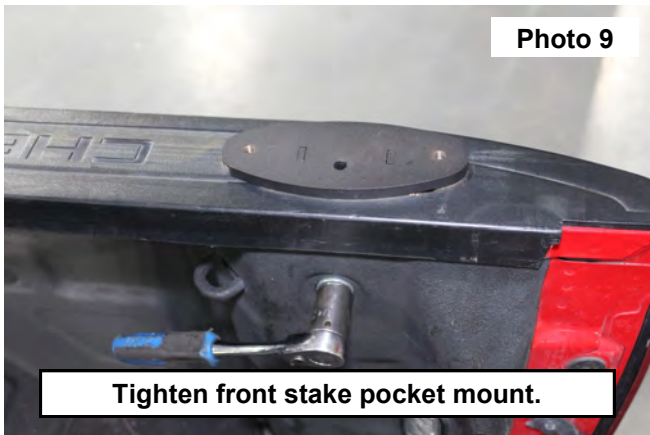
3. Reinstall plastic bed trim. **See Photo 5.**
4. Install front (cab-side) stake pocket mount. Use supplied 1/2" x 1" bolt and 1/2" washer to tighten mount in place. **See Photo 6 and Photo 7.**



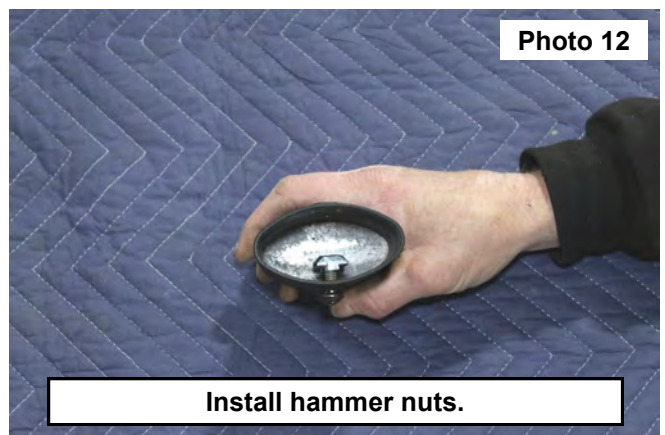
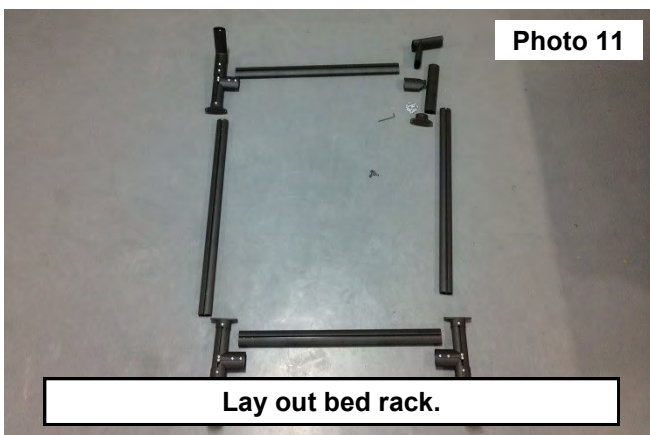
5. Install passenger rear stake pocket mount. Use supplied 1/2" x 1" bolt and 1/2" washer to tighten mount in place. **See Photo 8 and Photo 9.**

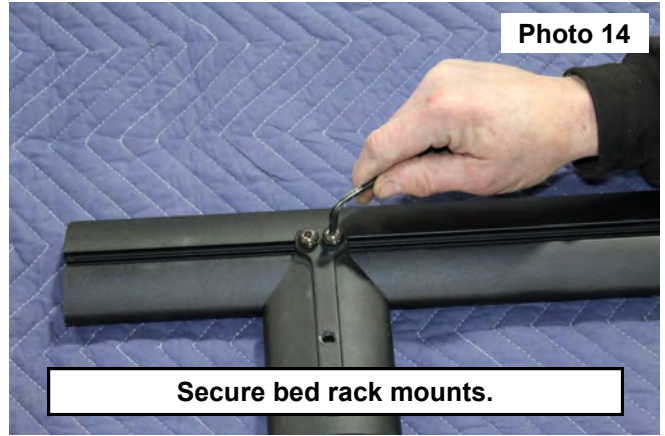
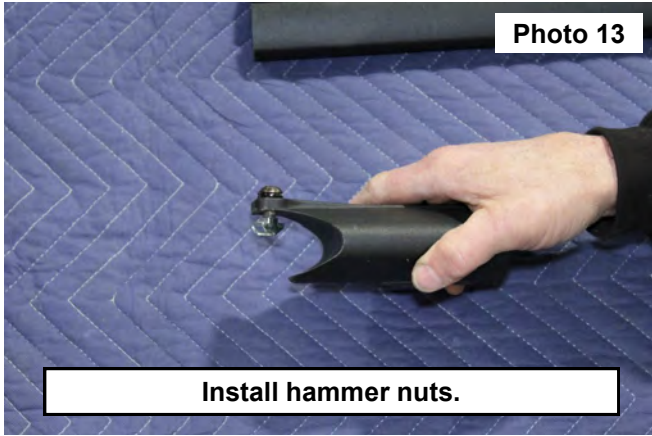


6. Repeat steps 2-5 for driver side.
7. Install the bed rack mounts with supplied 8mm x 16mm button head bolts. Tighten with a 5mm Allen wrench. **See Photo 10.**

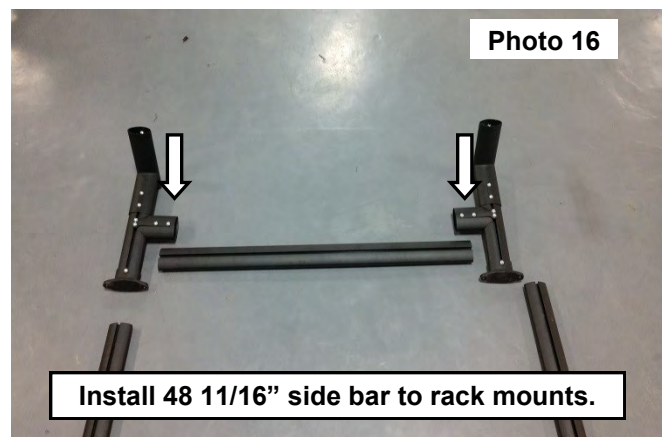


8. Lay out bed rack components. **See Photo 11. NOTE: WHEN ASSEMBLING BED RACK, LOOSELY TIGHTEN FASTENERS FOR FINAL FITMENT.**
9. Install the 8mm hammer nuts in the 18 1/2" bars and secure the bed rack mounts to each of the 18 1/2" bars with the 8mm button head bolts and lock washers using a 5mm Allen Wrench. **See Photo 12, Photo 13, and Photo 14.**
10. **NOTE: Fully seat the bar to the bottom of the end cap and corner pieces.**

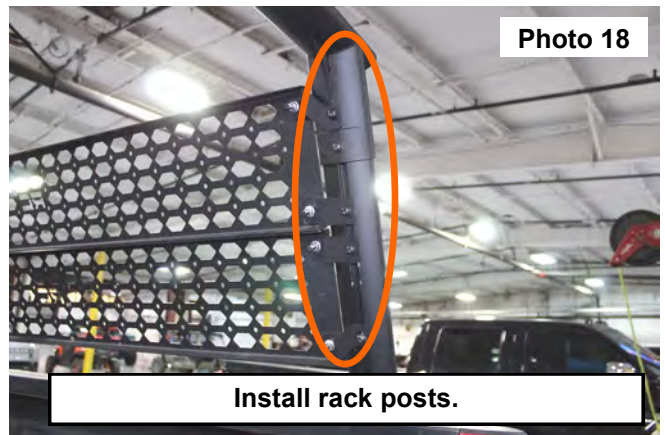
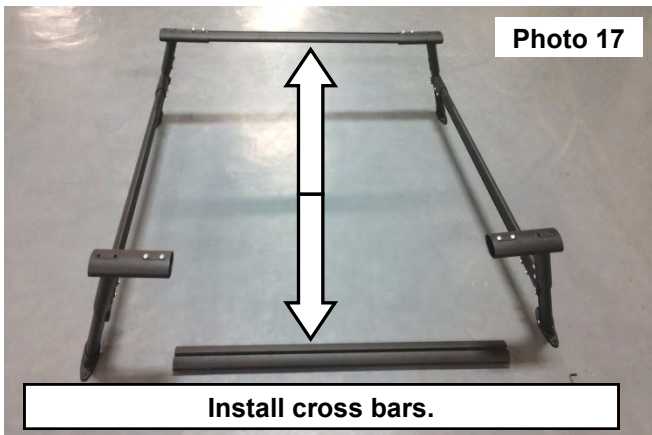




11. Install the end caps on the corner pieces. **See Photo 15.**
12. Install the 48 11/16" side bars to the bed rack mounts and corner pieces using the 8mm bolts, lock washers, and hammer nuts. **See Photo 16.**



13. Install the top cross bars using the 8mm bolts and hammer nuts. **See Photo 17.**
14. Install the four (4) bed rack posts into previously installed mounting feet. **See Photo 18.**
15. Tighten hardware for final fitment.





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