



TOYOTA 2007-21 TUNDRA CREWMAX RPT2 STEP

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product. Check all fasteners for proper torque. Check to ensure for adequate clearance between all components. Periodically check all hardware for tightness.



Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs



Kit Contents

Components Included:

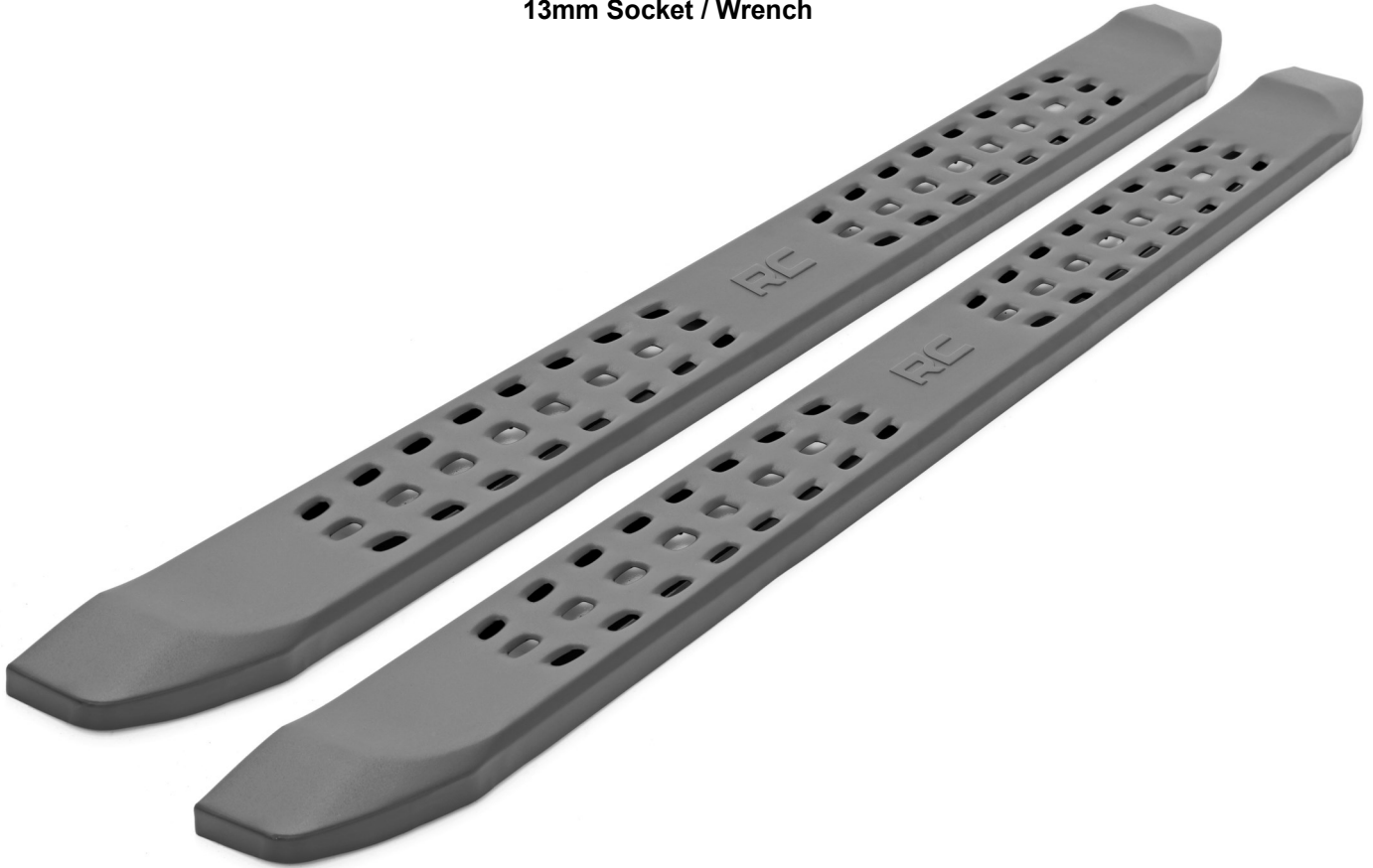
- 2 - Step Boards
- 1 - Front Driver Side Bracket
- 3 - Driver Side Bracket
- 1 - Front Passenger Side Bracket
- 3 - Passenger Side Bracket

Hardware Included:

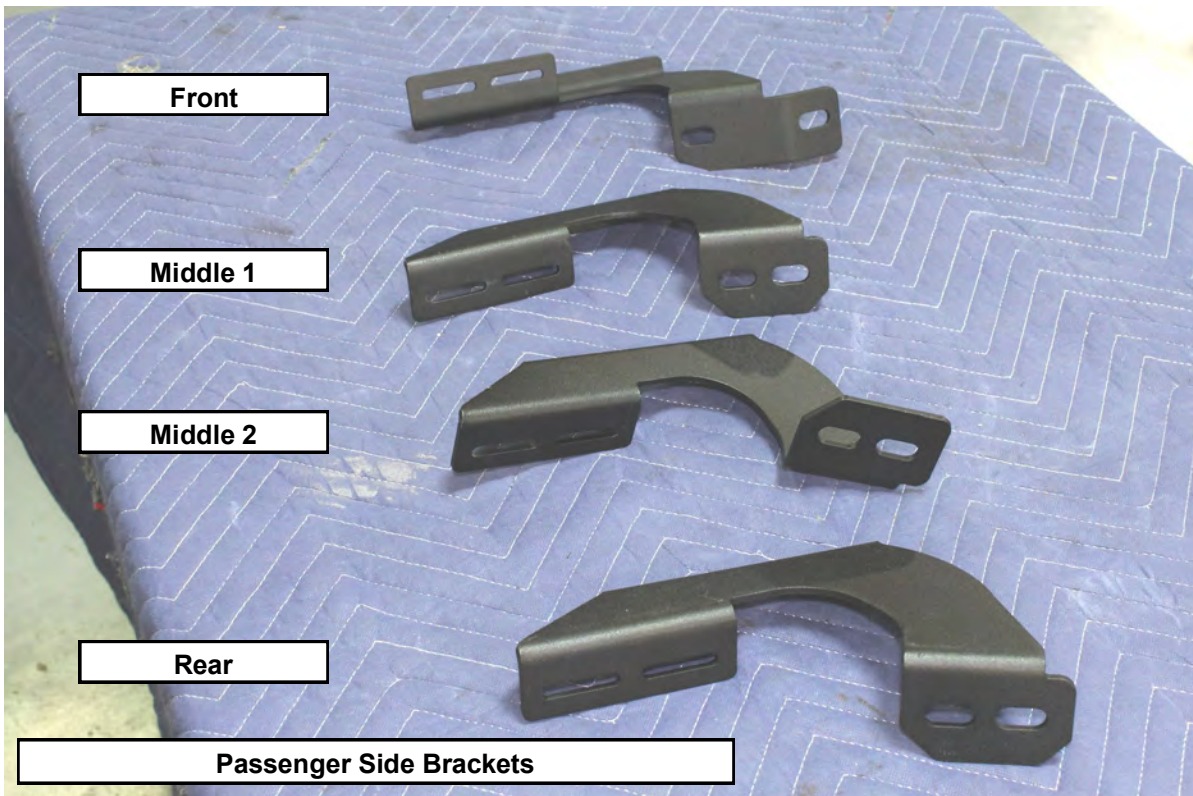
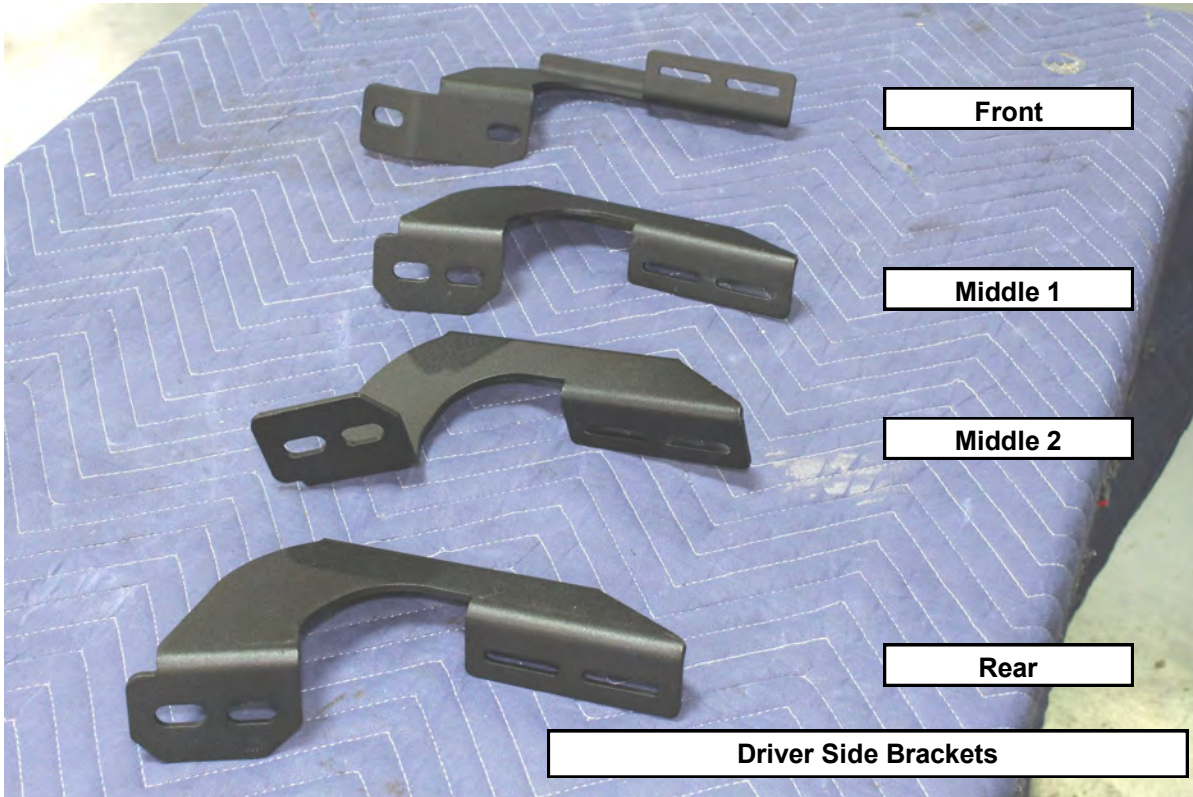
- 8 - Flag Studs
- 16 - 6mm Flat Washer
- 16 - 6mm Lock Washer
- 16 - 6mm Hex Nut
- 16-8mm Flat Washer
- 16-8mm Lock Washer
- 16-8mm Hex Bolt

Tools Needed:

- 10mm Socket / Wrench
- 13mm Socket / Wrench

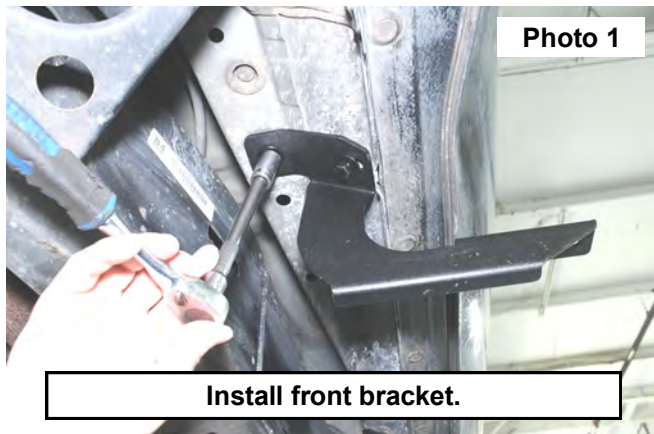


Bracket Sets

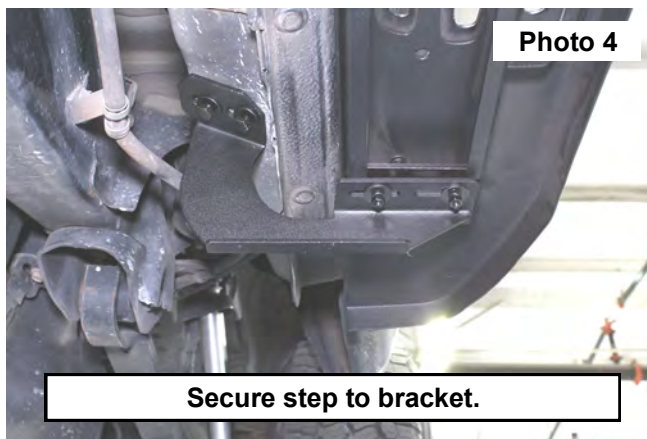


INSTALLATION INSTRUCTONS

1. Before beginning installation, make sure bracket sets match what is shown on **Page 3**.
2. Install the driver front bracket with supplied 8mm bolt and washer with a 13mm wrench. Do not fully tighten. **See Photo 1.**
3. Install the remaining brackets with supplied 8mm bolts and washers with a 13mm wrench. Do not fully Tighten. **See Photo 2. NOTE:** The bracket labeled *Middle 2* will be the third bracket when installing front to rear.



4. Install four of the flag nuts into the track of the step. **See Photo 3.**
5. Align the flag nut studs into the slots of the brackets. Secure the step to the brackets using the supplied 6mm washer, lock washer, and nut. Tighten with a 10mm wrench. **See Photo 4.**



6. Place the steps boards on the brackets.
7. Adjust steps to desired fit and tighten hardware.
8. Repeat for passenger side of vehicle.

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