

921RCC1489CCA

ROUGH COUNTRY

SUSPENSION SYSTEMS®

GM 2014-18 1500 NERF STEP

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

KIT CONTENTS:

Driver Side Nerf Step x1
Pass Side Nerf Step x1
Round End Cap x4
Tube Protector x8

TOOLS NEEDED:

13mm Wrench and Socket

HARDWARE INCLUDED:

RCC1489CCABAG1
12 - 8mm x 25mm Bolt
6 - 8mm Lock Nut
18 - 8mm Flat Washer
2 - 8mm Clip Nut

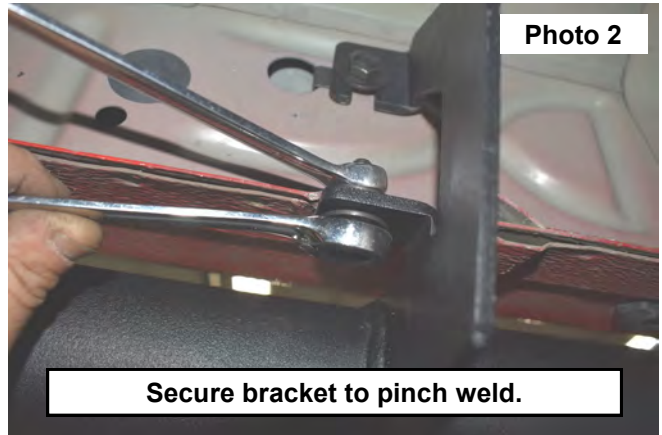
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

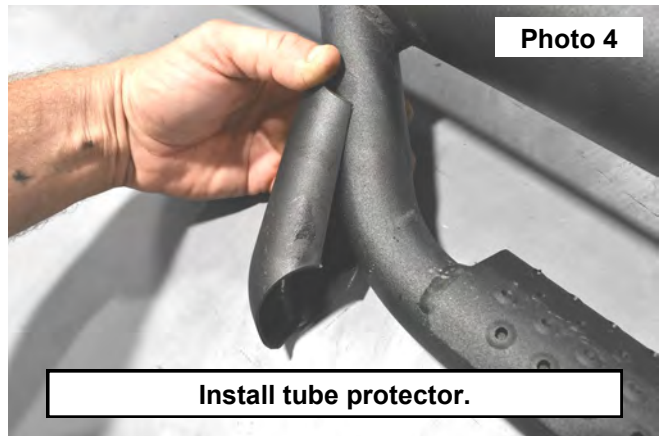
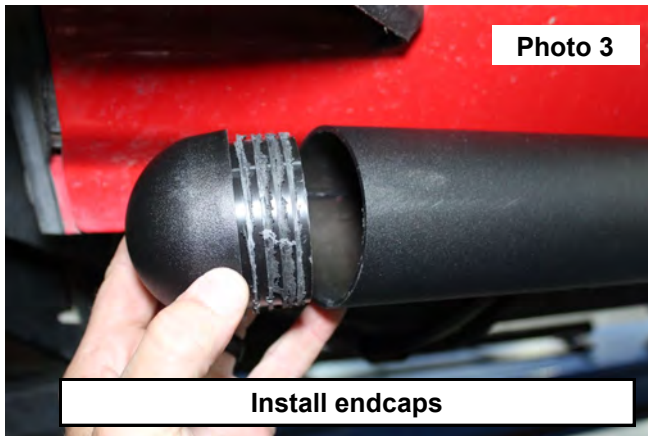


INSTALLATION INSTRUCTIONS

1. Locate factory mounting positions. If needed, install supplied 8mm clip nut into the vehicle rocker panel. **See Photo 1.**
2. Use supplied 8mm bolt and flat washer to secure the step to the mounting holes in the rocker panel. Tighten with a 13mm wrench.
3. Use supplied 8mm bolt, (2) 8mm flat washer, and 8mm lock nut to secure the step bracket to the pinch weld. **See Photo 2.**



4. Install the round end caps on both ends of the step. **See Photo 3.**
5. Install tube protectors on each step hoop. **See Photo 4.**



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