

Installation Instructions

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Anti-Roll-Kit # E40-209-019-01-10

2020 Polaris RZR XP Pro

Kit Contents	Description	Part Number	Qty
	Front Bar	AS41-209-019-01-FA	1
	Anti-Roll Hardware Kit	AK41-209-019-01-FA	1
	Bushing	UB0554	2
	Lubricant	AR.LUBRICANT	1
	Instructions	E40-209-019-01-10INST	1

NOTES: Read All Instructions Before Beginning Installation

- Only qualified mechanics experienced in the installation and removal of suspension components should perform this installation.
- Use of a hoist and screw jack is highly recommended and will substantially reduce installation time.
- Never work on or under a vehicle unless it is properly supported.

FACTORY FRONT BAR REMOVAL

1. Begin by raising the vehicle and supporting it with the proper safety equipment. **Note: Never work on or under a vehicle that is not supported by the proper safety equipment.**



Photo 1

2. Loosen and remove the hardware that secures the end links to both ends of the OE anti roll bar. **Note: The OE hardware will be re-used.** (See Photo 1)



Photo 2

3. Loosen and remove the hardware that secures the bushing brackets to the frame. (See Photo 2)



Photo 3

4. You can now remove the OE bar from the vehicle by sliding it out the side. **Note: Be sure to note the orientation of the OE bar as the Eibach bar will be installed in the same orientation.** (See Photo 3)

EIBACH FRONT BAR INSTALLATION

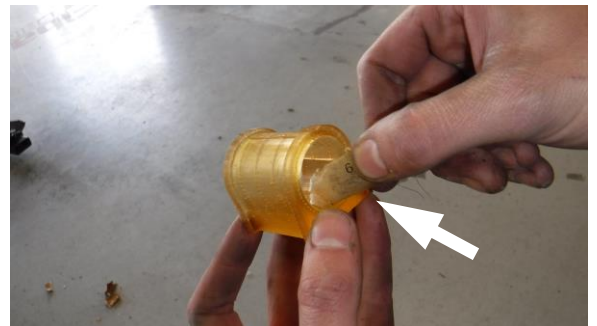


Photo 4

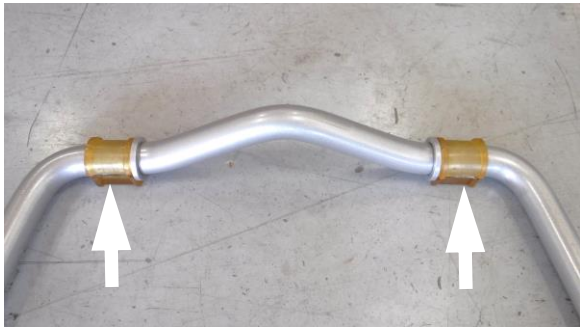


Photo 5

1. Apply the supplied lubricant to the inside of the Eibach bushings, then, install the bushings onto the Eibach bar as shown. (See Photos 4 & 5)



Photo 6



Photo 7



Photo 8

2. Install the Eibach bar in reverse order of the removal. (See Photos 6, 7 & 8)

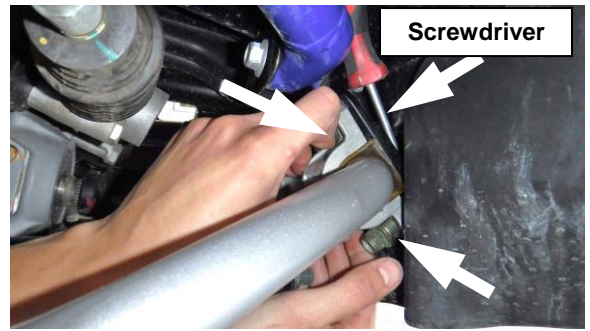


Photo 9



Photo 10

3. Secure the OE brackets with the OE hardware previously removed in step 3 photo 2 of the removal process. **Note: It may be necessary to wedge a screw driver behind the carriage bolts to keep them properly engaged into the frame mount. (See Photos 9 & 10)**



Photo 11

4. Secure the OE end links to the ends of the Eibach bar using the OE hardware as shown. (See Photo 11)
5. Double check to make sure everything is properly positioned and tightened, then, test the vehicle.
6. After testing, double check all hardware to make sure everything is properly tightened and re-tighten if necessary.