## **PART NO. 87420**

## Instruction Sheet GM REAR CAM NUT

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

- 1. Remove existing nut from inboard side of the most forward rear lower control arm.
- 2. Install new cam nut making sure it is recessed between the shoulders on the frame bracket.
- 3. With bolt slightly loose, adjust toe using cam nut. Camber may also need to be adjusted. (This part can be used in either position.)
- 4. Tighten bolt to manufacturer's specifications, 110 lb-ft (150 N·m).



5. Recheck alignment readings.



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