

PART NO. 69300 & 69400

SPC
PERFORMANCE

Instruction Sheet

LOWER REAR CONTROL ARM

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

1. Raise rear of vehicle by pinch welds and support securely letting rear suspension hang.
2. Remove lower arm inner bushing retaining bolt.
3. Using special socket provided, remove three bolts at outer end of lower arm and remove arm from vehicle.
4. Install new arm by starting the three outer bolts and hand tighten. Center the arm on the bracket and torque the three outer bolts to:
 - 75 lb-ft for the **#69300**
 - 95 lb-ft for the **#69400**
5. Install the inner end with the bushing up into the body and install the retaining bolt but **DO NOT** tighten.
6. Lower vehicle and then tighten the inner bolt through the bushing to manufacturer's specifications.
7. Repeat procedure for other side.
8. Check toe; align vehicle if needed and road test.

Always check for proper clearance between suspension components and other components of the vehicle.



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