

ROUGH COUNTRY

SUSPENSION SYSTEMS®



WARNING: This product contains a chemical known to the State of California to cause Cancer and Reproductive Harm. For more information, go to www.P65Warnings.ca.gov.

2014-2018 GMC SIERRA 1500, 2015-2019 GMC SIERRA 2500/3500, NON-DUALLY DEFENDER STYLE FLARES

PRIOR TO INSTALLATION

- A) Install the flares according to these written instructions with the hardware provided. **WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to, using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, Superglue, or similar products on the hardware or the flares. *Install flares on cleaned vehicle surfaces.*
- B) **Fit:** Verify the fit of the flares to vehicle prior to installation (some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) **Painting:** (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high-quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.
- D) **Performance:** Using larger tires may increase the area required to turn the vehicle. Some tire/rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.
- E) **Exhaust System:** Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)
- F) **Metal Protection:** All exposed fasteners and bare metal should be treated with rust resistant paint **BEFORE** installing flares. Spray inner fender wells with undercoating **AFTER** flare attachments have been completed.
- G) **Decals:** Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.
- H) **Care & Cleaning:** Fender flares are built to last; any detergent you use to wash your vehicle is sufficient to clean the flare. Do not use any harsh abrasive detergents.

TOOLS FOR EASY INSTALLATION:

- Soft Cloth or Alcohol Wipe
- 1/2" or 13mm Wrench
- T15 Torx Bit
- Socket Wrench
- 7mm socket
- #2 Phillips Screwdriver
- Awl
- Grease Pencil
- Utility Knife

PLEASE READ: Dirt and debris can become lodged between the fender flares and the vehicle's fenders, causing scratching and paint wear from vibration. Manufacturer is not responsible for any damage, and the installation of our fender flares is done with the buyer's understanding that this scratching and paint wear may occur.

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS: To claim warranty you must provide Proof of Purchase.

INCLUDED IN HARDWARE KIT:

1.



SS Pocket Torx Bolt
32 pcs

2.



SS Pocket Washer
32 pcs

3.



Pocket Nylock Nut
32 pcs

4.



T-45 Torx Bit
1 pc

5.



#8 Truss-Head Screw
4 pcs

6.



#8 Speed Clip
4 pcs

7.



#10 Truss-Head
Screw
6 pcs

8.



Long "U" Clip
6 pcs

9.



Wiper Style Edge
Trim
374 inches



IF YOU PURCHASED GLOSSY BLACK FLARES (CODE "RCGB"):



Prior to beginning installation process, peel the protective liner from each plastic piece included in the flare kit – all flares and inner pieces.

NOTE: It will be difficult to remove liner once edge trim and hardware are installed.

Once liner is removed, take care not to scratch flare surfaces. If flare needs to be cleaned, wipe gently with a clean soft cloth.



SECTION 1: FRONT FLARE EXTENSION PIECE INSTALLATION

Prior to installation determine which front fender extension piece your vehicle requires:

- Long extension pieces are for the 2014-2015 GMC Sierra 1500
- Middle extension pieces are for the 2016-2018 GMC Sierra 1500
- Short extension pieces are for the 2015-2019 GMC Sierra 2500/2500 Non-Dually

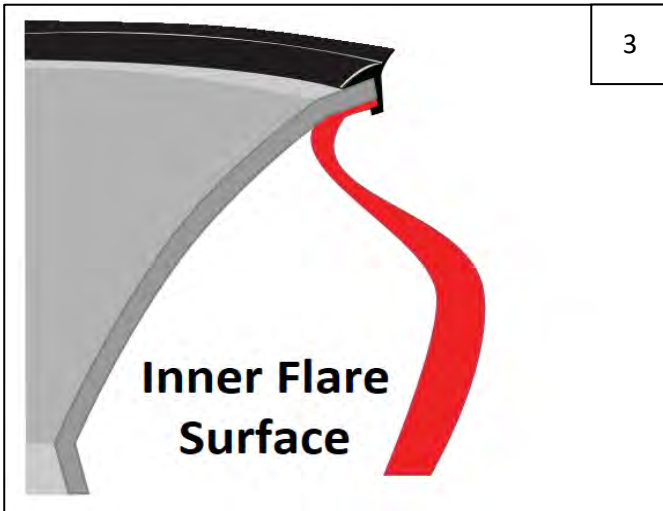


Install extension pieces to main front flares using 2 supplied #8 Speed Clips and #8 Truss Head Screws per side.



Before tightening, make sure that molded flare features are aligned. Tighten screws using #2 Phillips driver.

SECTION 2: EDGE TRIM INSTALLATION



Peel 2-3 inches of red vinyl backing away from supplied edge trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the side of the vehicle).

Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare. Trim edge trim flush with ends of flare.



When you come to the jointure of the flare and extension piece, cut a notch in the back of the edge trim.

SECTION 3: POCKET HARDWARE INSTALLATION



Install a supplied SS Pocket Washer onto each SS Pocket Torx Bolt.



Insert each Bolt/Washer combination through pocket holes in flare, Bolt head and Washer on the outside.

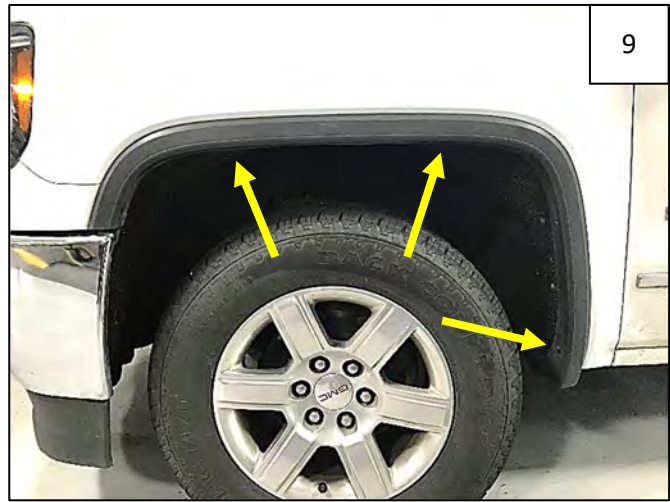


Place a supplied Pocket Nylock Nut over the end of each bolt and tighten using a 1/2" wrench for the Nut and the supplied T-45 Torx Bit for the Bolt. Repeat for all pockets.

SECTION 4: FRONT FLARE INSTALLATION



Using a socket wrench with a 7mm socket, remove 1 factory bolt. Retain bolt.



Using a T15 Torx bit, remove 3 factory fasteners from wheel well, indicated by arrows. Retain all screws for future use.



Remove 1 T15 factory fastener from inside wheel well at rear.



Holding flare on fender, start 4 T15 fasteners into holes as shown.



Start 7mm bolt removed in Step 8. Apply pressure to flare towards vehicle body at each fastening point and tighten all fasteners.



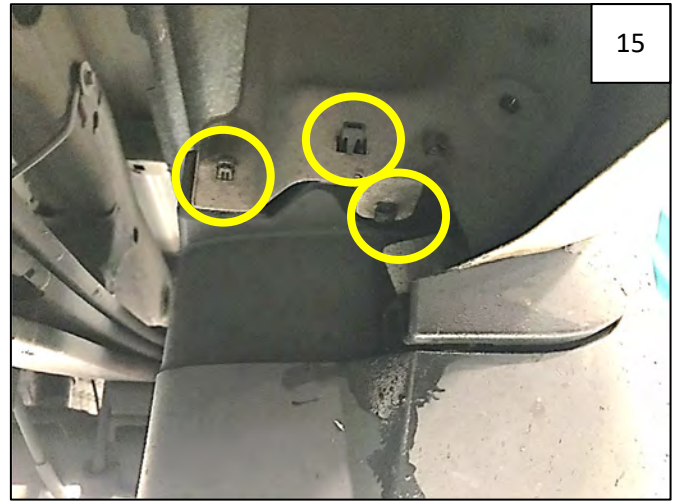
Completed Front Flare Installation.

SECTION 5: REAR FLARE INSTALLATION



14

Using a T15 Torx bit, remove 4 factory screws from front mudflap. Retain all factory screws; some will be used.



15

Pry front mudflap from vehicle by pulling toward you and down to disengage plastic tabs (tabs shown by circles). It may help to use a screwdriver to poke the clips from behind.



16

Remove 2 T15 fasteners from wheel well as shown by arrows.



17

Holding flare on fender, reinstall 2 T15 fasteners (removed in Step 16) loosely to keep flare in place for next steps.



18

Pull flare out slightly to expose OE flare lip through holes in flare. Using a grease pencil, mark 3 hole locations on OE flare lip.



19

Hole locations.



20

Remove fasteners installed in Step 17 and remove flare from fender. Slide a supplied Long "U" Clip over each mark made in Step 18.



21

Hold flare on fender and reinstall T15 fasteners.



22

Install supplied #10 Truss Head Screws through holes in flare and into clips installed in Step 20.



23

Apply pressure to flare towards vehicle body at each fastening point and tighten all screws.



24

Completed Rear Flare installation.

