

# ROUGH COUNTRY

## SUSPENSION SYSTEMS®

### FORD 2017-2022 F250 GRILLE LIGHT

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

#### KIT CONTENTS:

- 2 - Grille Light
- 6 - 8mm Flange Nuts
- 6 - 8mm Bolts
- 6 - Rectangular Washer

#### Tools Required:

- 4mm Allen Wrench
- 10mm Wrench or Socket
- 13mm Wrench or Socket
- Plastic Pry Tool



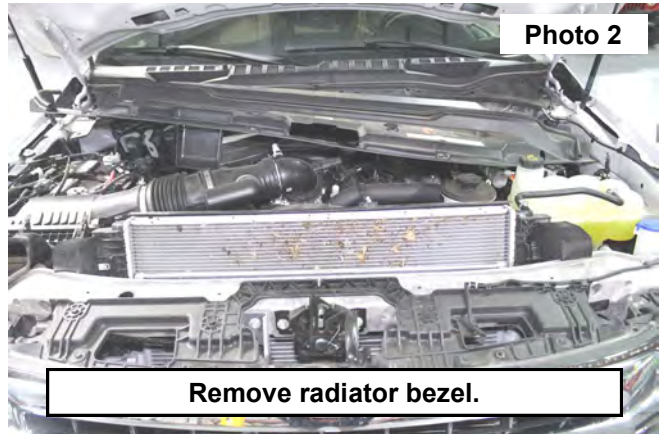
#### Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs



## INSTALLATION INSTRUCTONS

1. Use a pry tool to remove the 12 push pins from the upper radiator bezel. **See Photo 1.**
2. Remove the upper radiator bezel from the vehicle. **See Photo 2.**



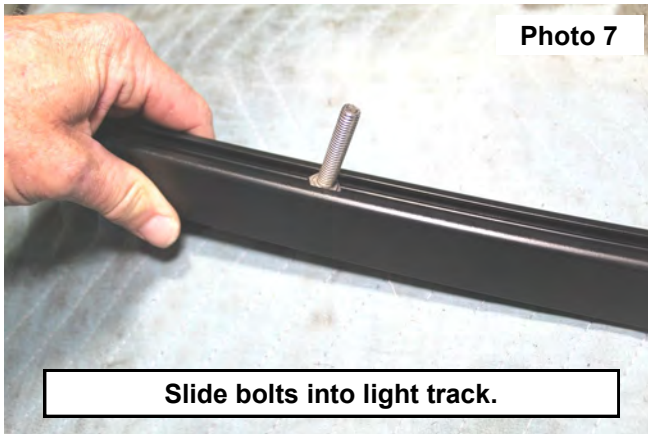
3. Remove the ten upper grille bolts using a 10mm socket. **See Photo 3.**
4. Remove the nut on each end with a 10mm wrench. **See Photo 4.**



5. Use a plastic pry tool to remove the lower chrome trim. Use the pry tool to release the clips holding the lower grille. Remove the bolt with a 10mm socket. **See Photo 5.**
6. Use a plastic pry tool to loosen the grille in order to access the camera plug and washer hose.
7. Disconnect the washer hose and camera plug. Fully remove front grille and place on a suitable work area. **See Photo 6.**



8. Slide the three of the supplied hex head bolts in the tracks of each light. **See Photo 7.**
9. Place the grille light in desired location on the top portion of the grille. Feed the bolt through the slots of the grille. Use the supplied rectangular washers and nuts to secure the light to the grille. Tighten with a 13mm wrench. **See Photo 8.**



10. Repeat for the bottom light.
11. Connect the top and bottom light using the plugs on the light. **See Photo 9.**
12. Reinstall grille and radiator bezel in reverse order of disassembly.
13. Wire the light to preference.



### POST INSTALLATION INSTRUCTIONS

1. Check all fasteners for proper torque. Check to ensure for adequate clearance between all rotating, mobile, fixed, and heated members. Verify clearance between exhaust and brake lines, fuel lines, fuel tank, floorboards, and wiring harness.
2. All kit components must be retightened at 500 miles and then every 300 miles after installation. Periodically check all hardware for tightness.

By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.

