

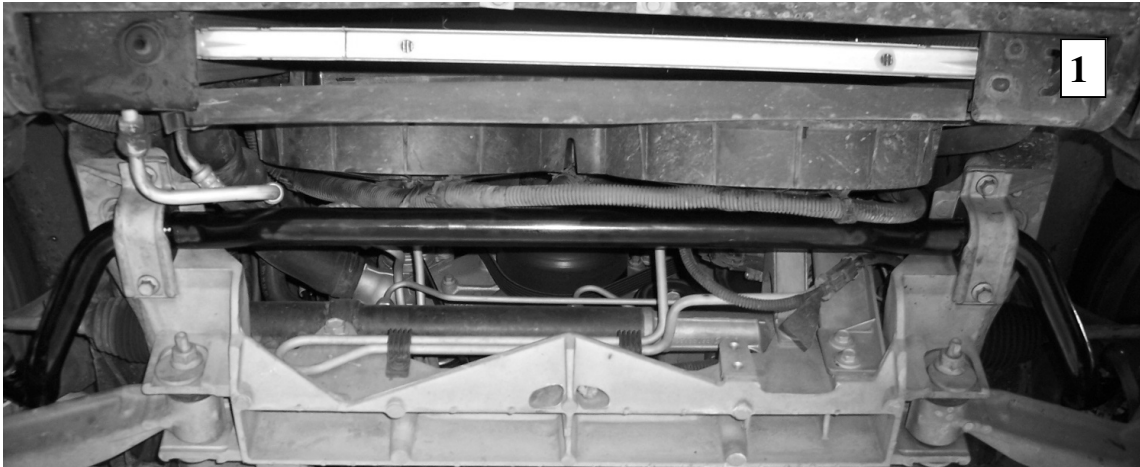
# Hellwig PRODUCTS.com

559-734-7451 800-367-5480 FAX 559-734-7460

## INSTALLATION INSTRUCTIONS FRONT STABILIZER BAR

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



**SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.**

**NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST THE BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY THE FRAME.**

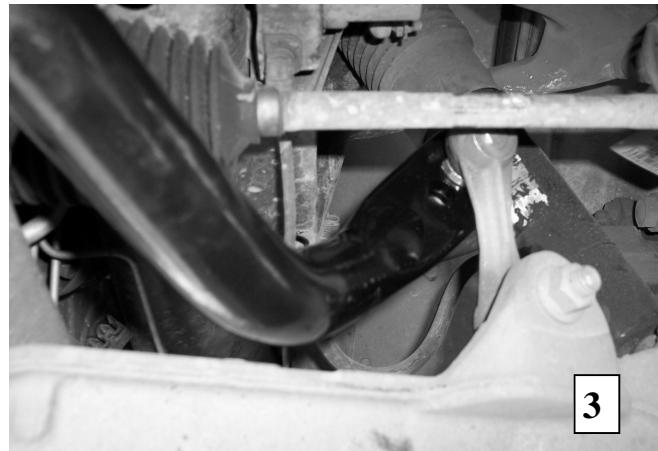
**ATTENTION INSTALLER: BE SURE THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS, WARNING CARDS AND THE WARRANTY FORM.**

### TORQUE TABLE

**BOLT SIZE:** 3/8" = 20-30 ft. lbs. - 7/16" = 35-45 ft. lbs. - 1/2" = 50-70 ft. lbs.  
- 9/16" = 70-90 ft. lbs.-5/8"=120 ft. lbs.

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1. Remove the factory front sway bar, unbolting the end link at the sway bar end and leave the factory end links in place. Retain all hardware since it will be reused in the install.
2. Lubricate the inside of the provided polyurethane bushings and place them on the Hellwig sway bar in the stock locations.
3. Place the sway bar in the stock location and, using the factory bolts and bracket, bolt to the frame as shown in Photo 2. Torque bolts to factory specifications.
4. Bolt the factory end link to the sway bar. The sway bar has two holes to allow adjustability in its stiffness. The further out hole is the softer setting and we recommend starting in this position until you are familiar with the vehicle's new handling characteristics. Then you can move the inner hole if you want the sway bar to be stiffer. Torque nut to manufacturer specifications. See Photo 3.
5. Bounce the front of the vehicle with the wheels straight and then turned full lock in both directions checking for clearance on all undercarriage components. Be sure all nuts and bolts are securely fastened.
6. Drive the vehicle and recheck your installation, look for clearance between gas lines, exhaust pipes, brake lines, wiring, etc. After one week of driving check your installation and periodically thereafter.