

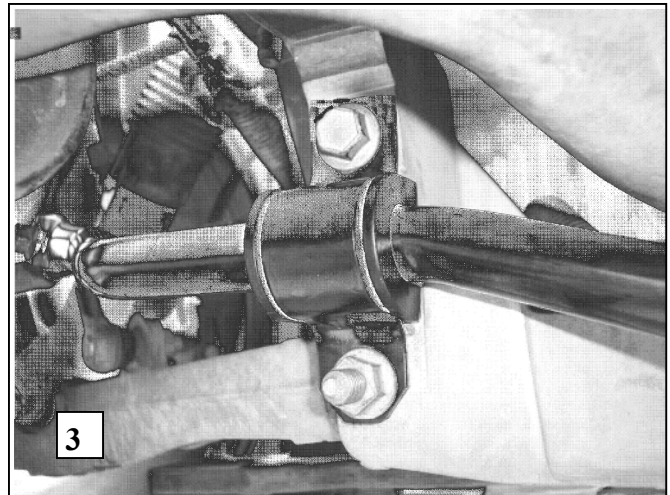
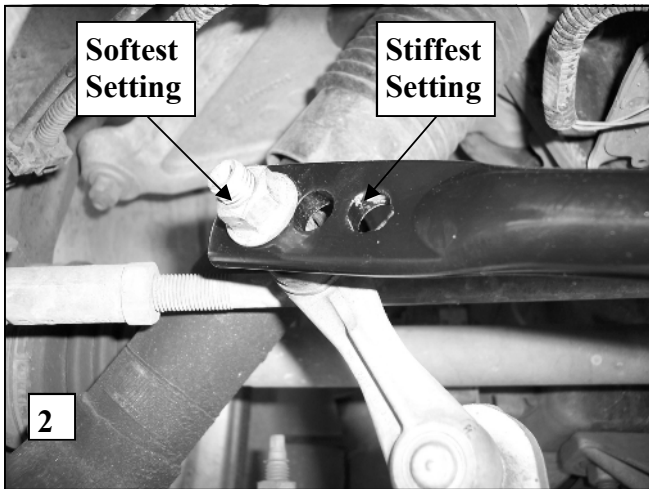
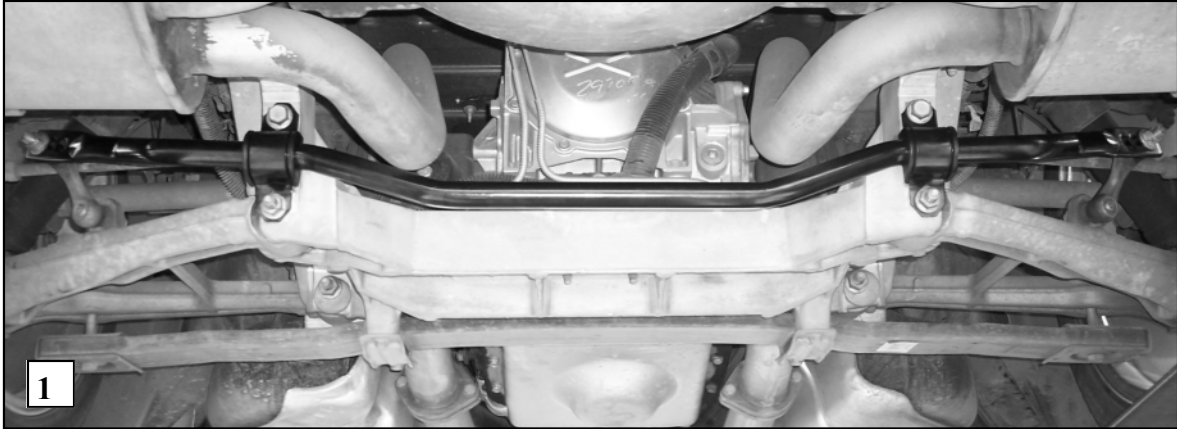
## INSTALLATION INSTRUCTIONS

### Rear Stabilizer Bar

### C5/C6 Corvette

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



**SAFETY: BEFORE BEGINNING YOUR INSTALLATION, BE SURE TO SET THE PARKING BRAKE & CHOCK THE WHEELS.**

**NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST THE BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION AS IF DRIVING DOWN THE ROAD. DO NOT RAISE THE VEHICLE BY THE FRAME.**

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1. Remove the factory rear sway bar, leaving the factory end link attached to the vehicle and keeping all the factory hardware since it will be reused in the install.
2. Use the provided grease to lubricate the insides of the D-shaped polyurethane bushings. Slide these onto the Hellwig bar on either side of the center hump (the same location they were on the factory bar).
3. Place the u-plates over the D-shaped bushings and attach these to the vehicle in the stock location using the factory hardware as shown in Photo 3. The sway bar's hump will be facing down, away from the exhaust. The flat edge of the U-plate will face up. Make sure the bar is centered and then torque the bolts to factory specifications.
4. Attach the end links to the sway bar using the factory hardware as shown in Photo 2. Torque to factory specifications. Hellwig recommends starting at the center hole and, as you become familiar with the ride, adjust to fit your driving style. The outer hole will make it softer and the inner hole will make it stiffer.
5. Bounce the vehicle and check for clearance between the sway bar and all suspension components, brake lines, exhaust, electrical wire, tie rods, etc.
6. Test drive the vehicle and recheck the torques and alignment of the bar. Check a week later and periodically thereafter.

**ATTENTION INSTALLER:** BE SURE THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS, WARNING CARDS AND THE WARRANTY FORM.