

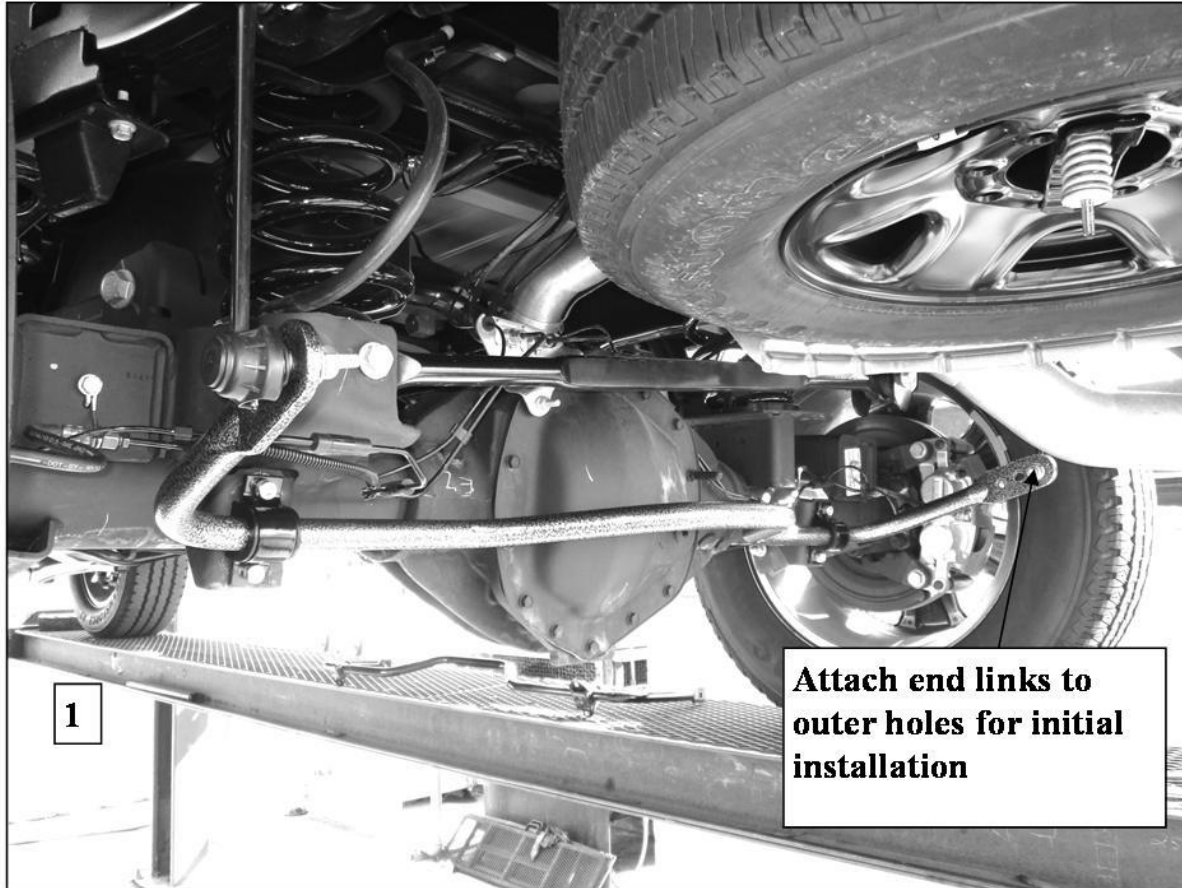
# Hellwig PRODUCTS.com

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## INSTALLATION INSTRUCTIONS 2014+ Dodge 2500 with Rear Coil Springs REAR STABILIZER BAR

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



**SAFETY:** BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK THE WHEELS.

**NOTE:** TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE THE VEHICLE BY FRAME.

**NOTE:** THIS UNIT IS DESIGNED TO REPLACE THE FACTORY INSTALLED REAR ANTI-SWAY BAR OR AS AN ADDITION IF THE REAR ANTI-SWAY IS NOT FACTORY SUPPLIED.

**NOTE:** THIS KIT INCLUDES LOCK NUTS WHICH REQUIRE TIGHTENING WITH A WRENCH AFTER BEING STARTED BY HAND.

1. Remove the factory installed anti sway bar and the mounting hardware leaving the end link attached to the vehicle. Do not discard the nuts on the factory end links as they will be re-used.
2. Lubricate and install the D-shaped poly bushings on the new sway bar in the same location that the bushings were on the factory sway bar. **SEE PHOTO ONE (1).**
3. Position the U-plates over the D-shaped poly bushings and position the new sway bar on the frame with the supplied mounting bolts. **Leave loose at this time to allow for adjustment later.**
4. Reattach the factory end links to the sway bar in the outer holes of the sway bar. Torque to 40 ft-lb.
5. Tighten the axle bolts to 25-30 ft-lb. Re-check your installation, check for clearance on all undercarriage components; wiring, exhaust, springs, fuel and brake lines.
6. Center sway bar on vehicle and install collar clamps as shown on the inside edge of the axle bushings.
7. Bounce the vehicle checking for clearance on all under carriage components – emergency brake cables, exhaust, shocks, differential, etc. Test drive the vehicle and recheck all clearances and the installation alignment. Adjust as needed. Recheck your installation after one week of driving and periodically on a regular basis.
8. The sway bar arms have three mounting holes. Mounting the sway bar on the outer hole is the nominal position. For firmer settings, use the inner holes. We recommend starting with the outer mounting hole until you are accustomed to the vehicles new handling characteristics. Select the mounting point that best fits your driving style

**ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM**

### **Maintenance and Inspection:**

Your Hellwig Suspension Product is built to last. However, as with all vehicle systems, it requires routine inspection. Inspect your Hellwig installation looking for secure hardware and tight fitting brackets and bushings. If you do not perform this inspection, have your professional mechanic inspect as described.

